Fitting Instruction
AVR1001F

DAN-doors
INTELLIGENT SOLUTIONS

Assembly of the frame legs

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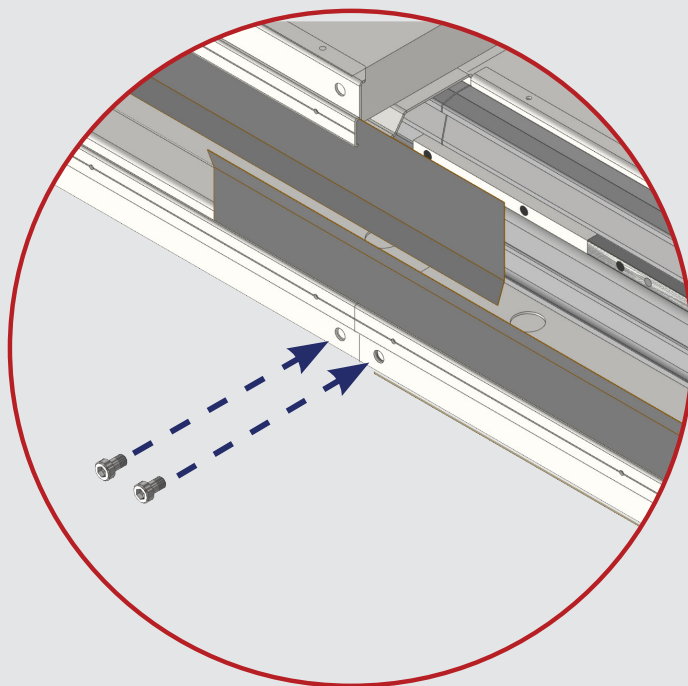## 1 / Dismantle the outer part of the frame leg including the insulation bats
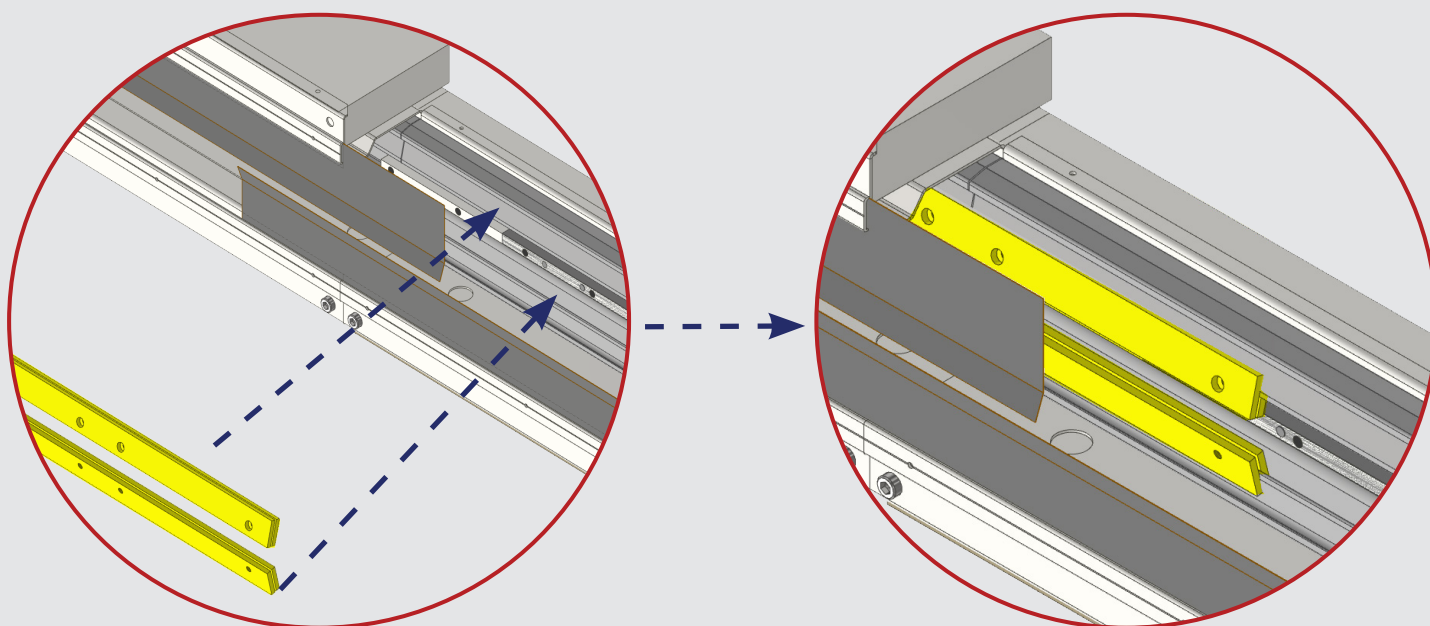
Bottom frame leg
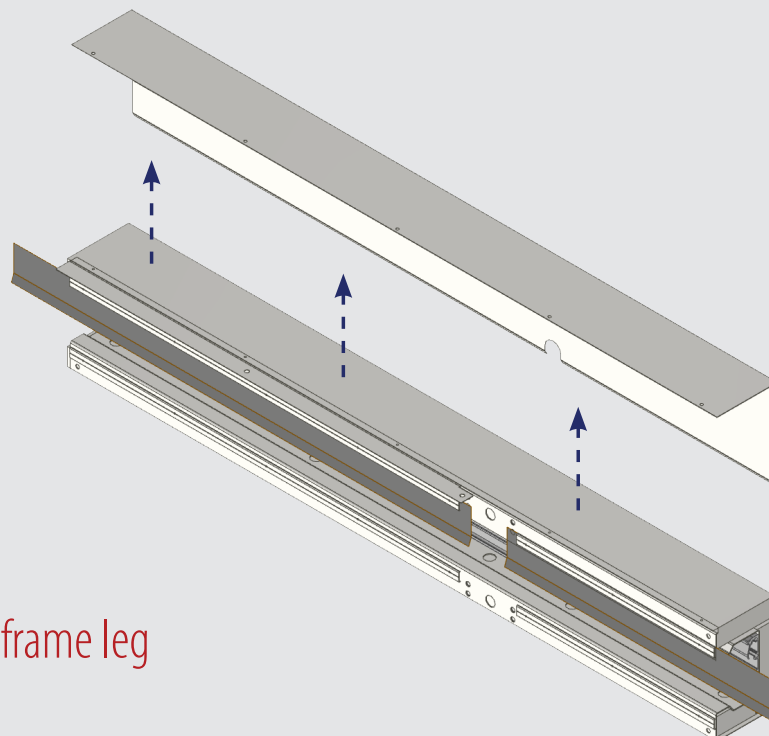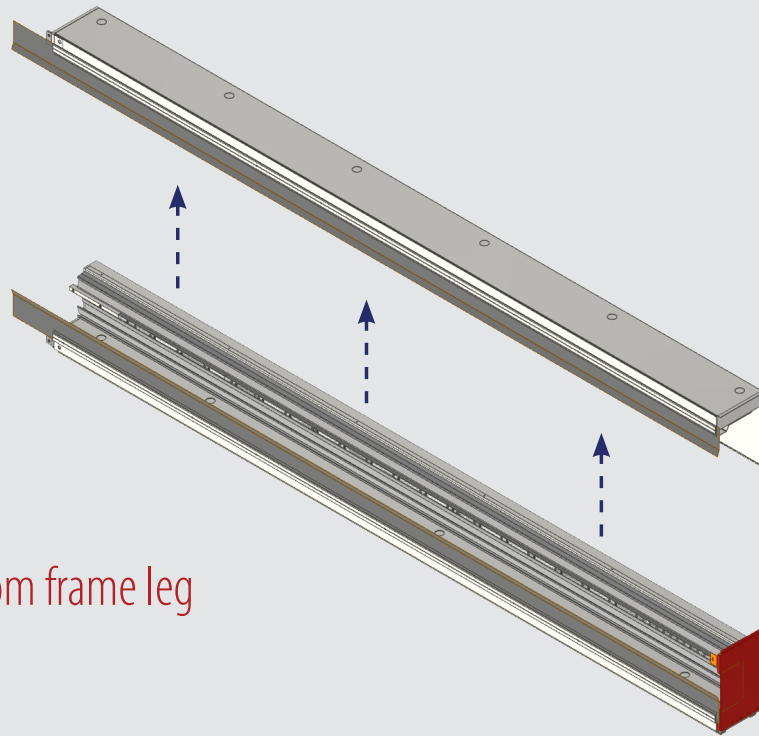
Middle frame leg

2 / Assemble the bottom and the middle frame legs
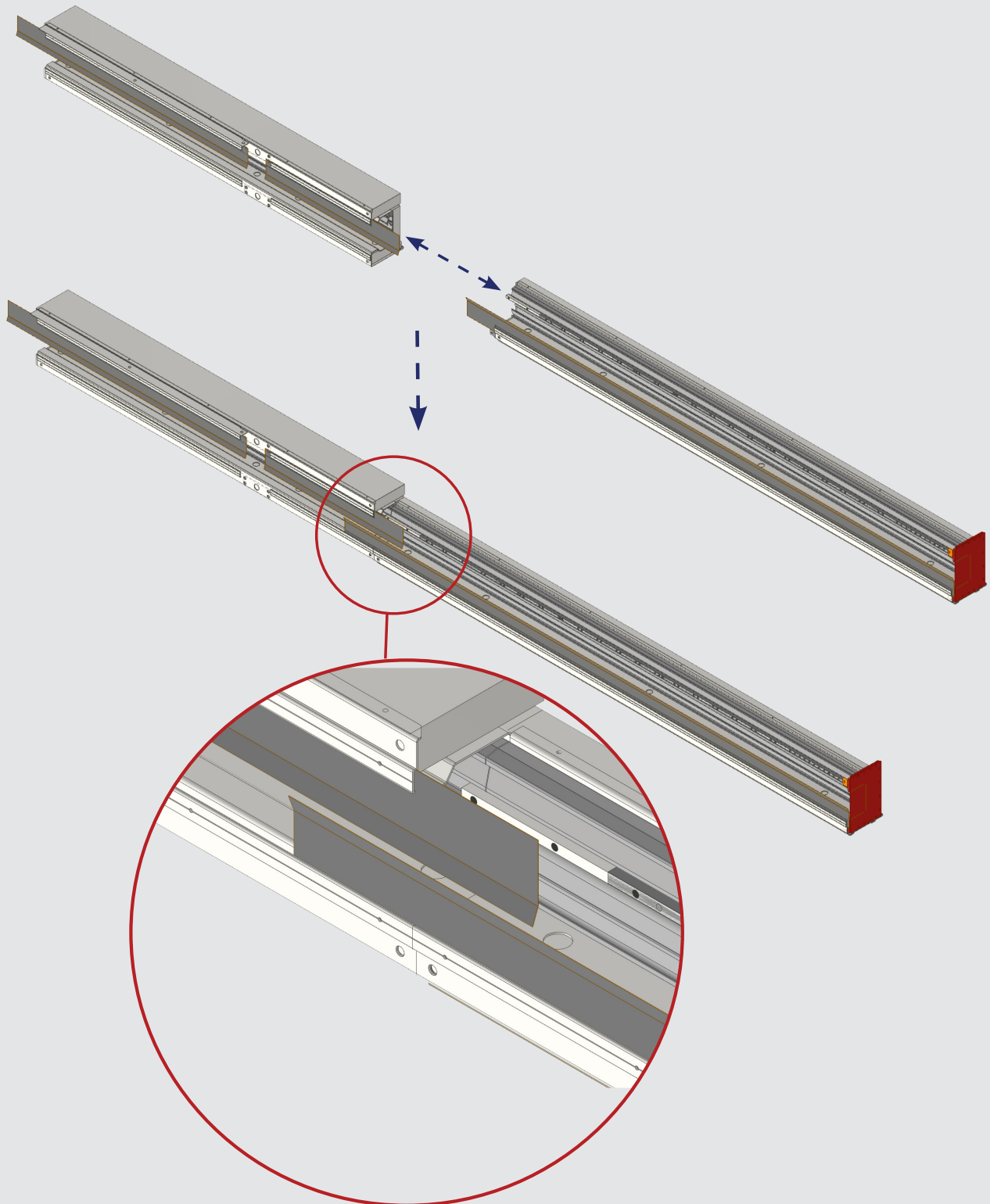
3 / Screw the bottom and middle frame together with bolts

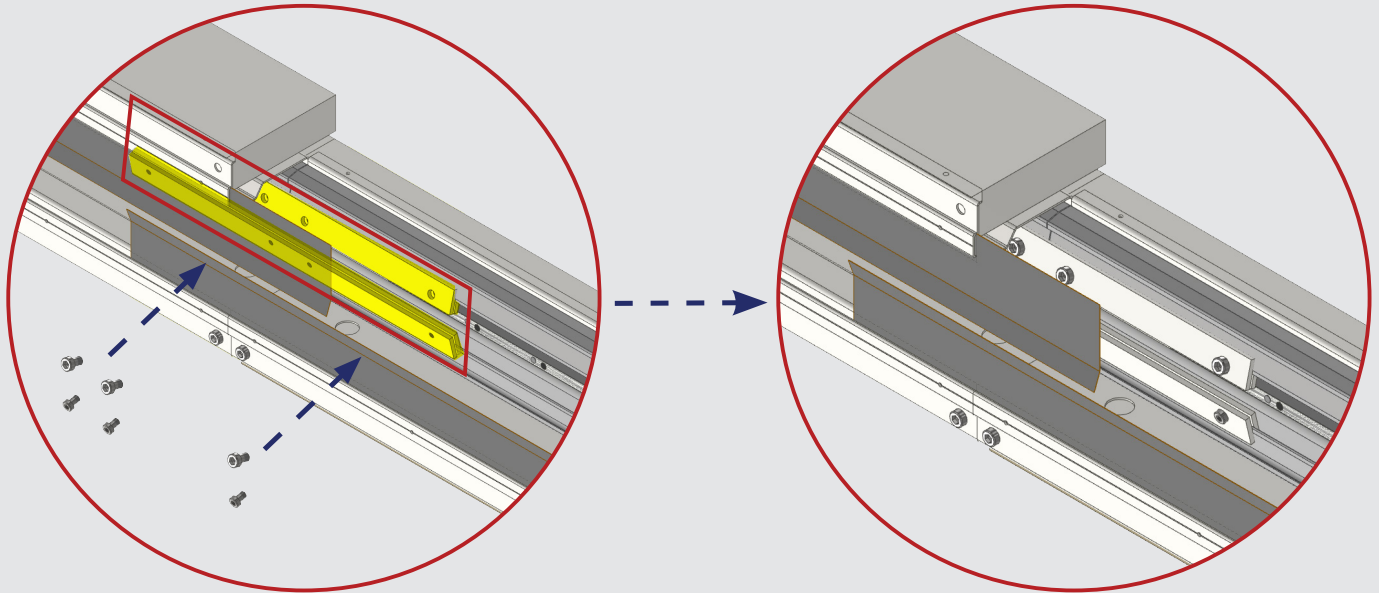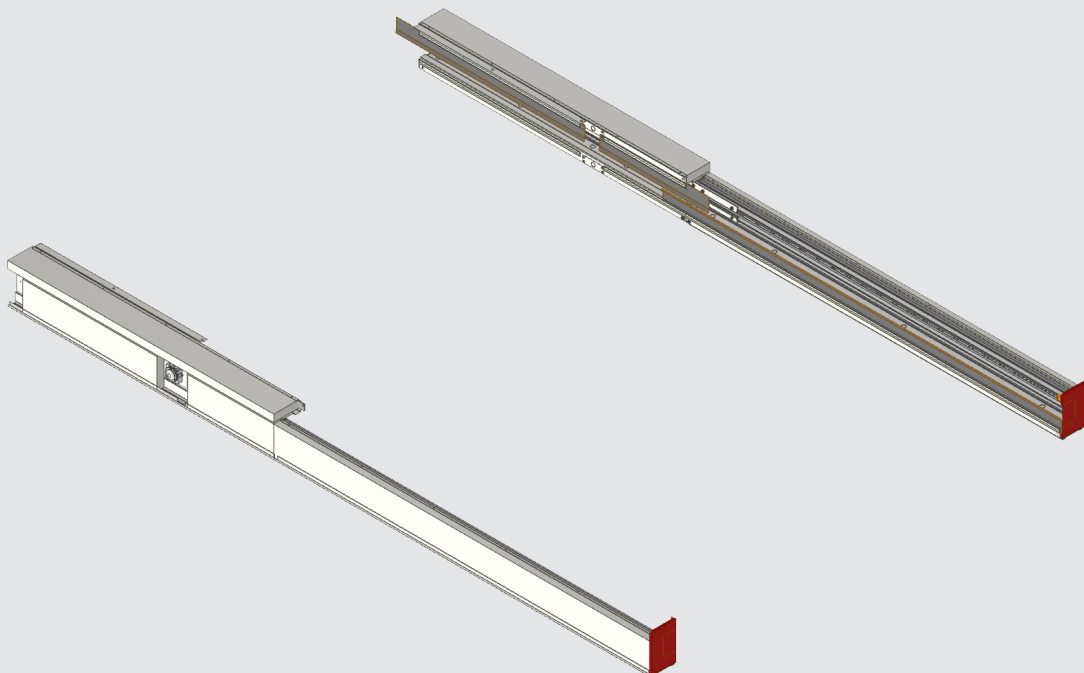## 4 / Mount reinforcement brackets on the aluminum profiles

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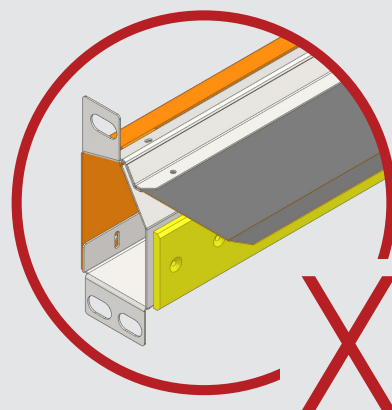INTELLIGENT SOLUTIONS

5 / Attach the reinforcement brackets with screws

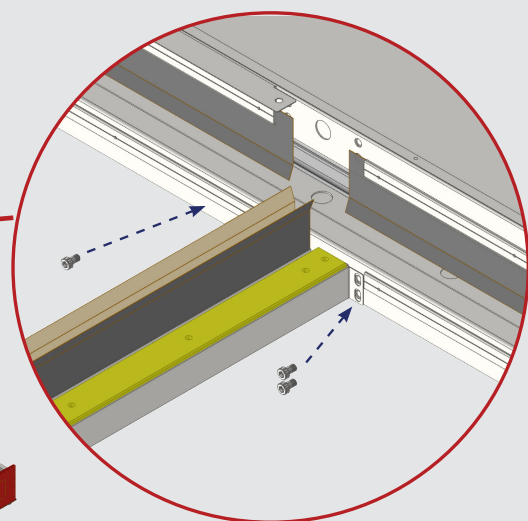## 6 / Same procedure for the other frame leg

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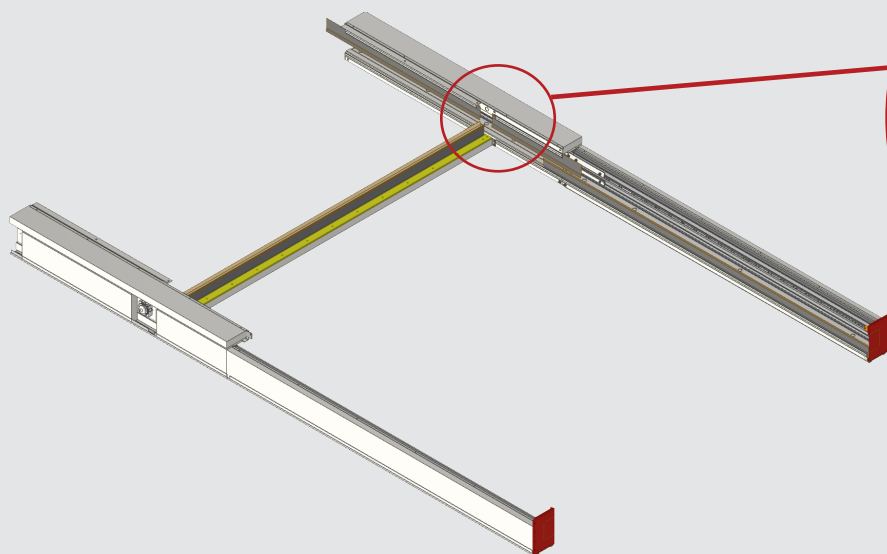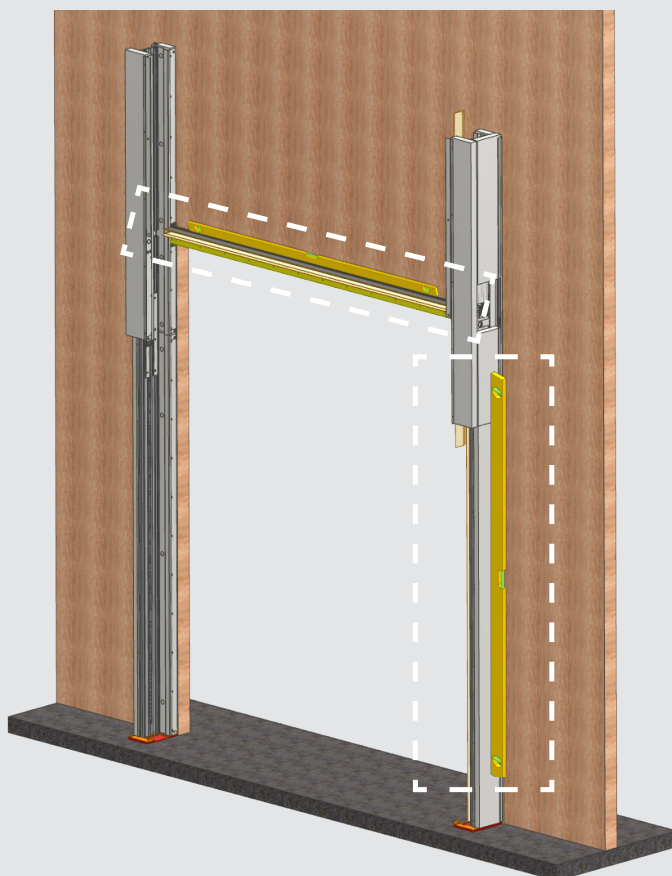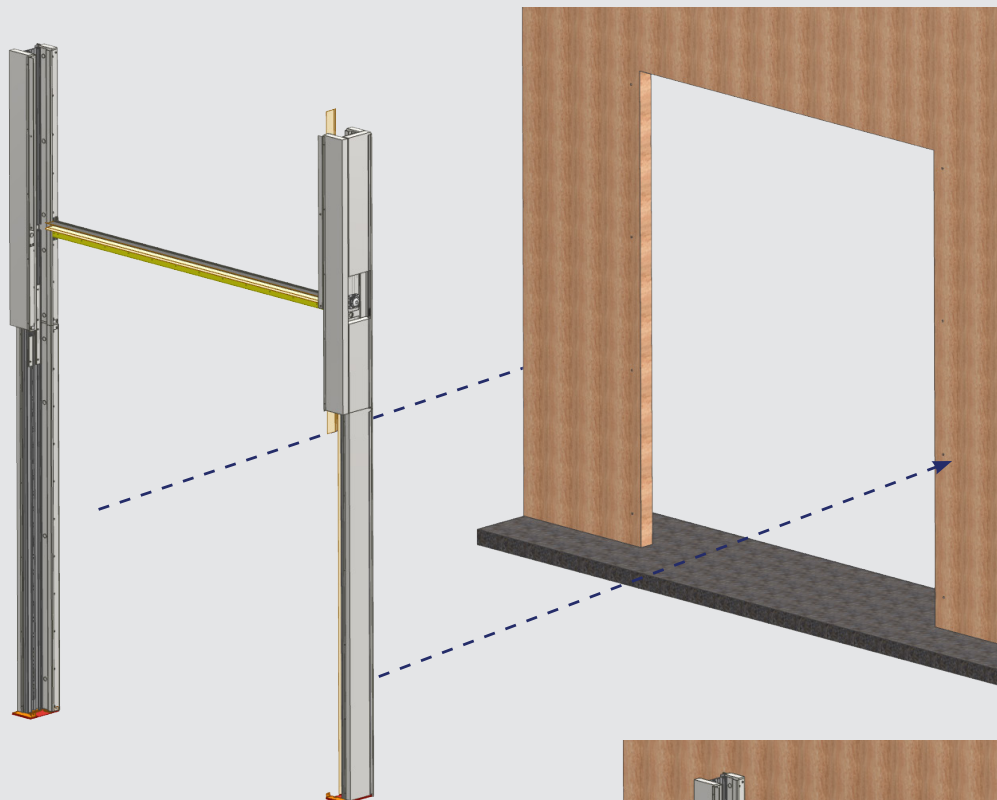
7 / Place the inner frame top between the two frame legs
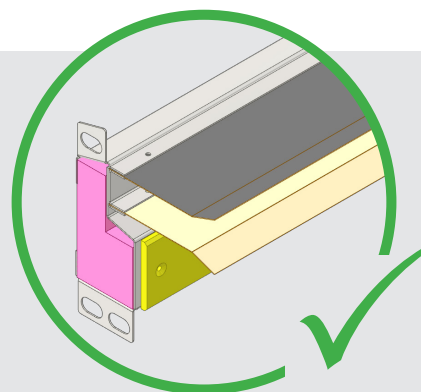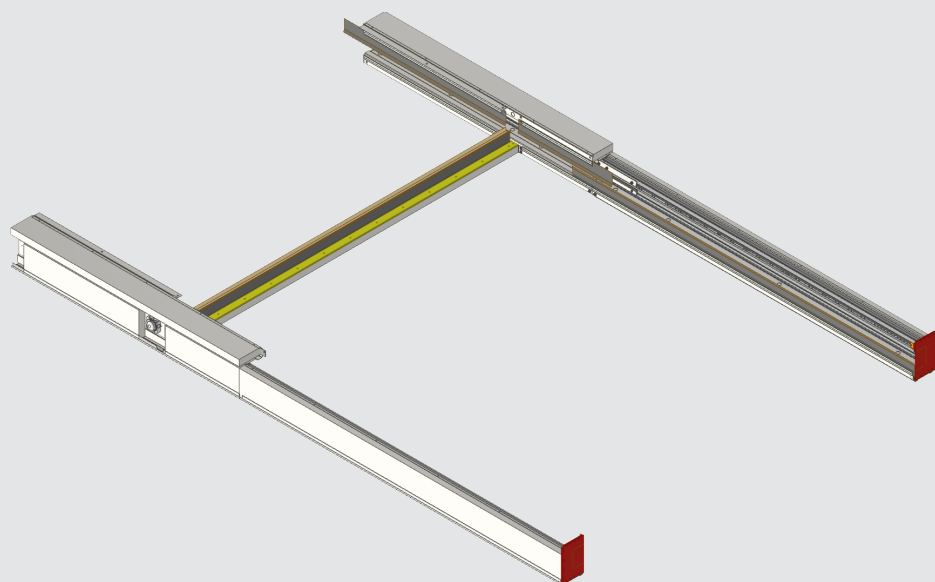
8 / Attach the frame top to both frame legs with three bolts
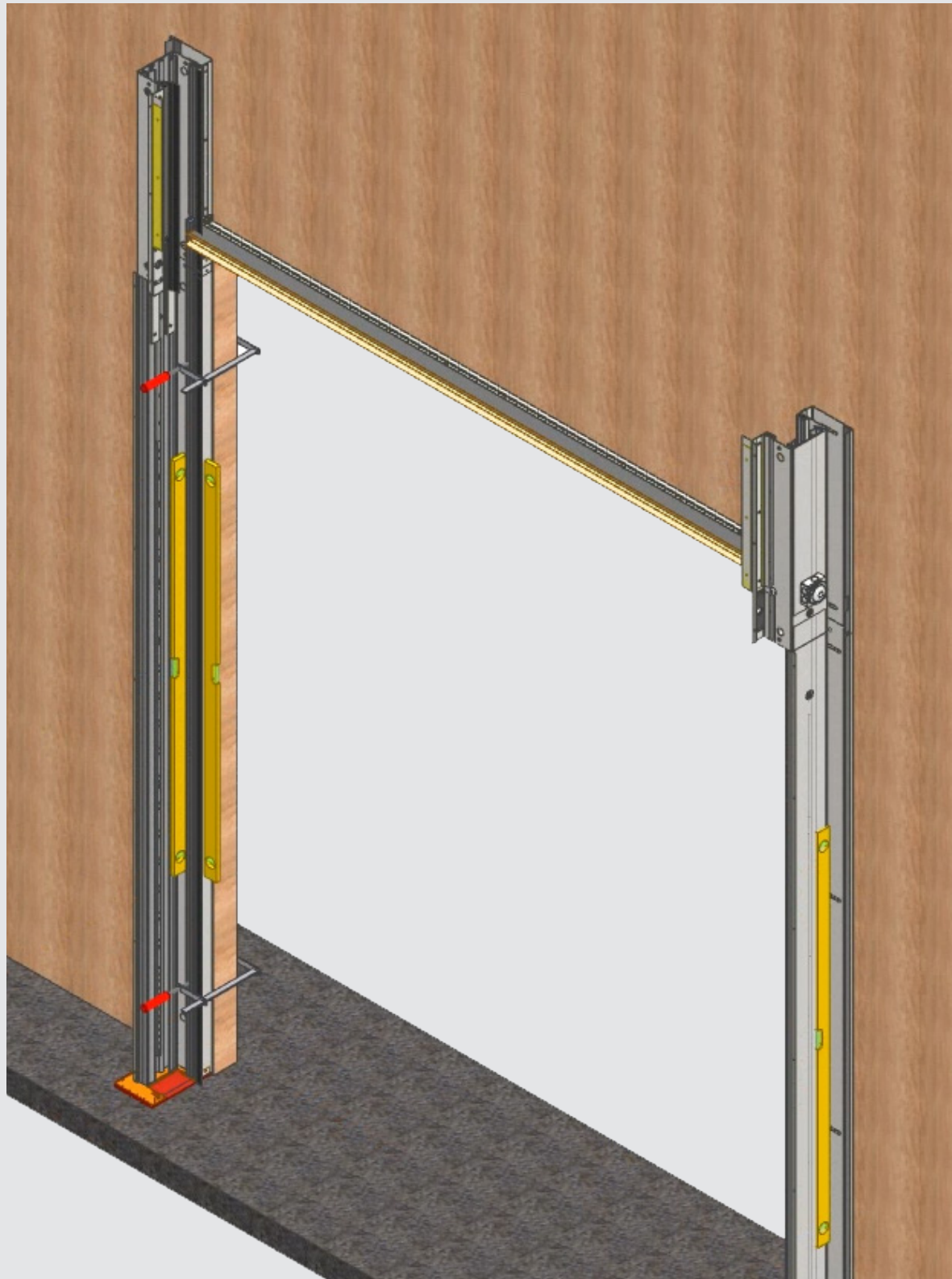
9 / Lift and place the frame against the wall

! PLEASE NOTE: CAREFULLY ADJUST THE FRAME IN PLUMB AND LEVEL

10 / Clamp the frame to the wall with a clamp

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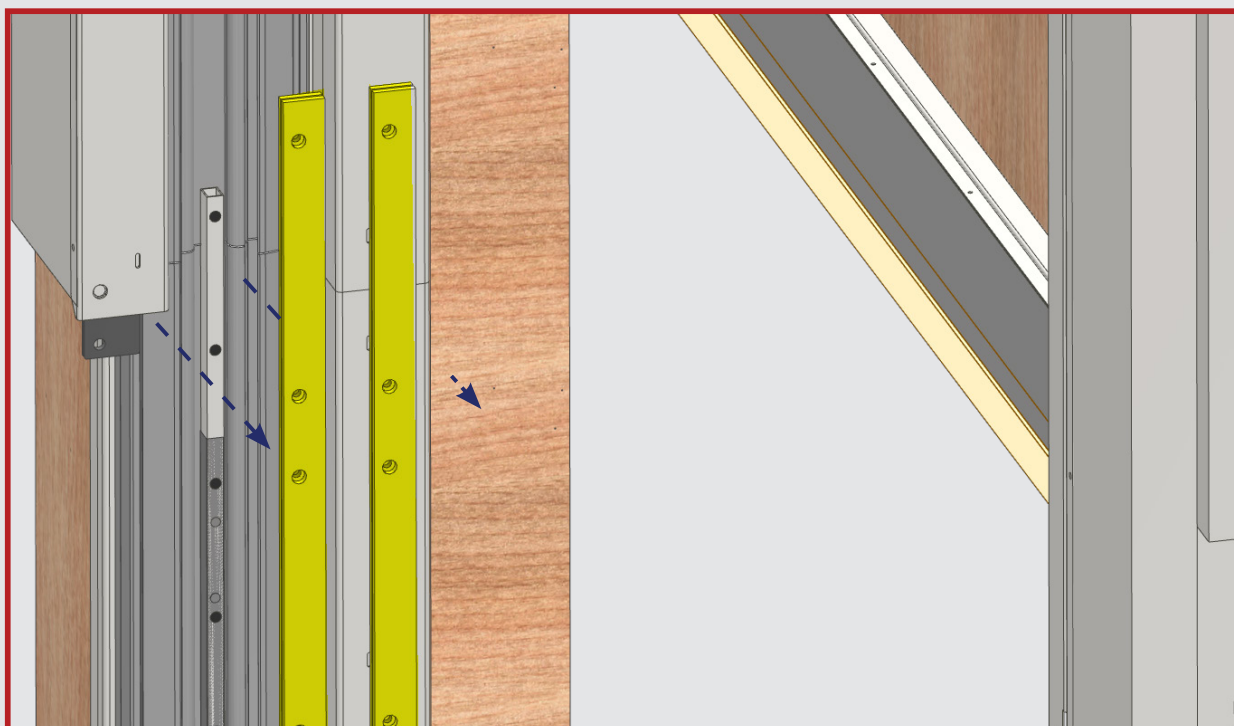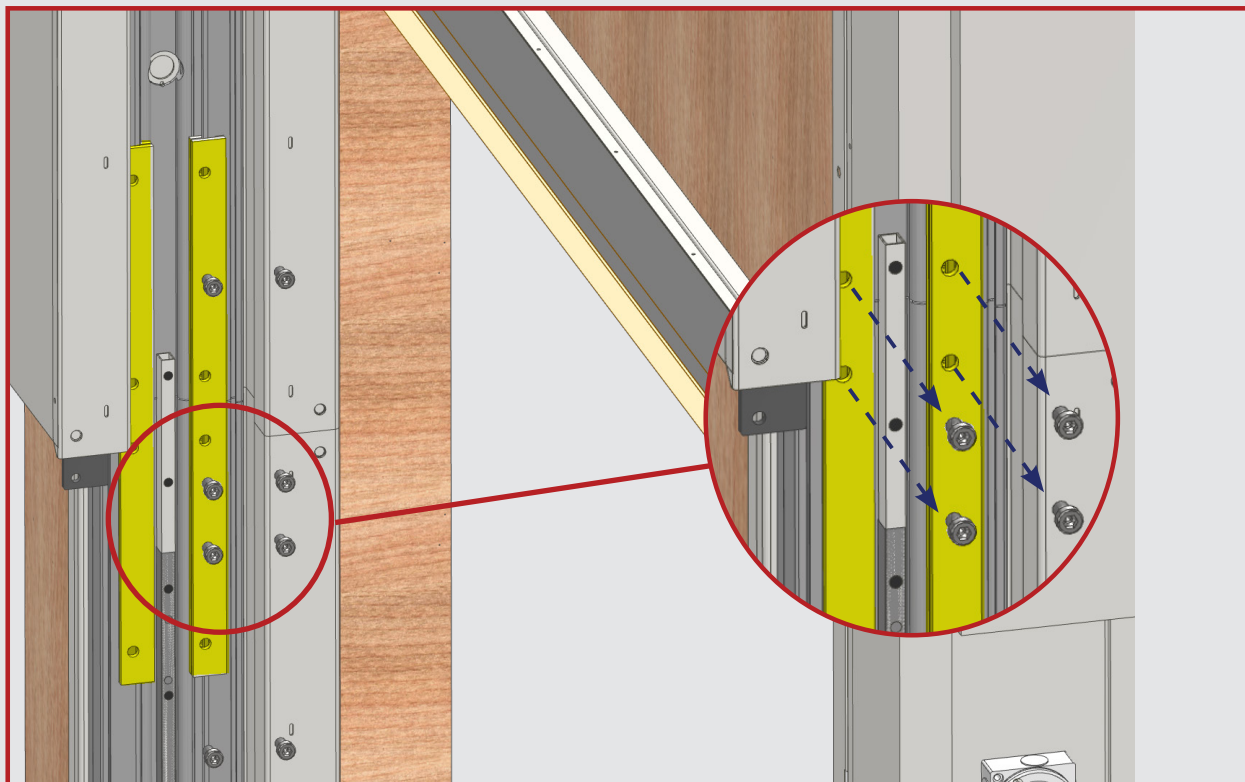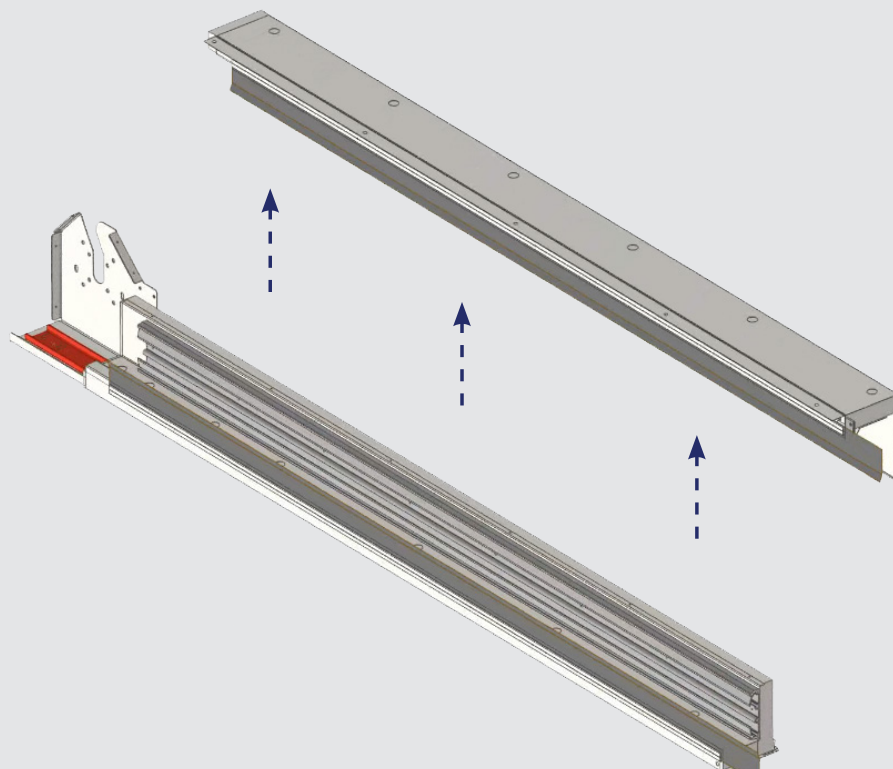
11 / Attach with screws the frame to the wall
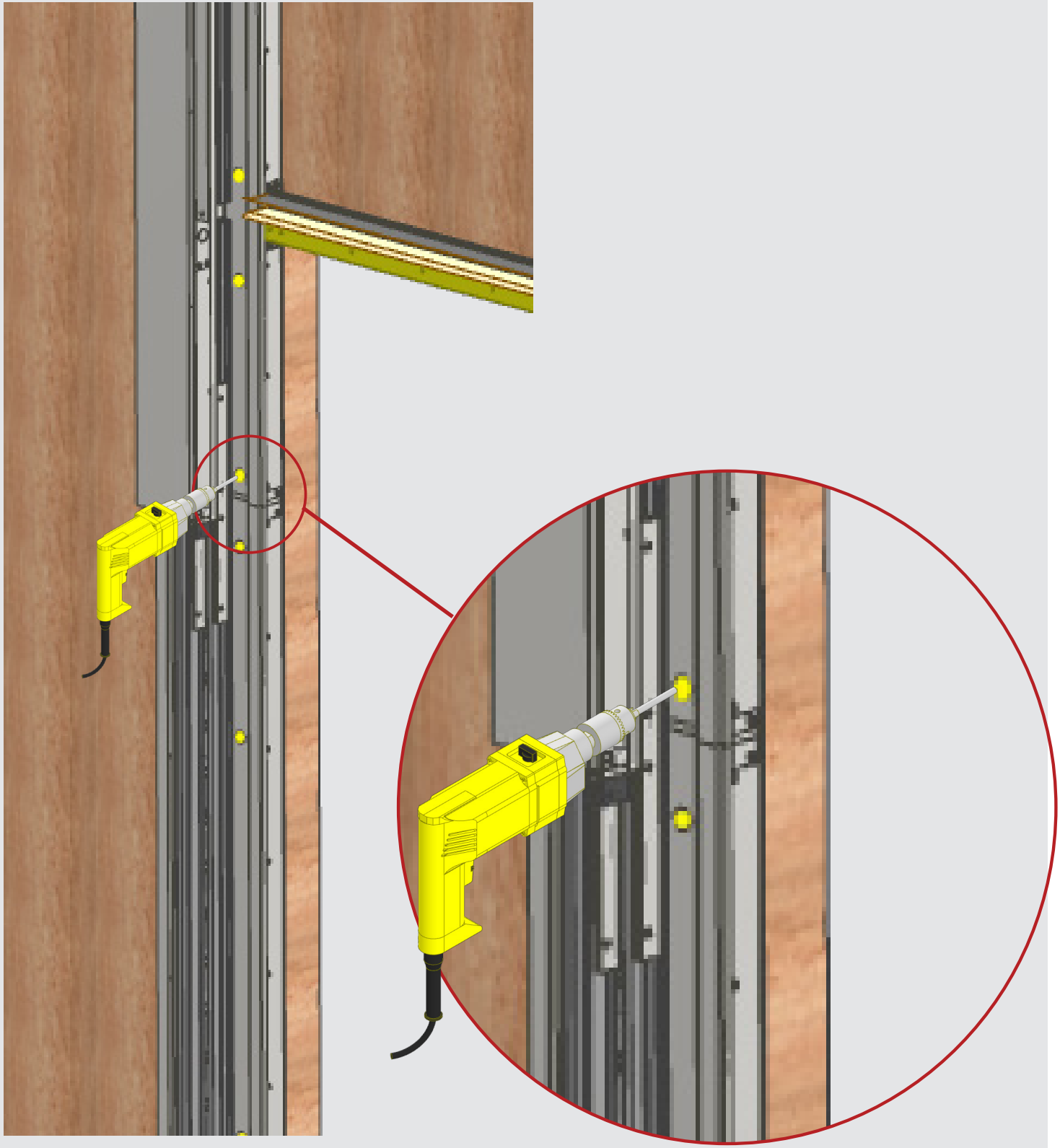
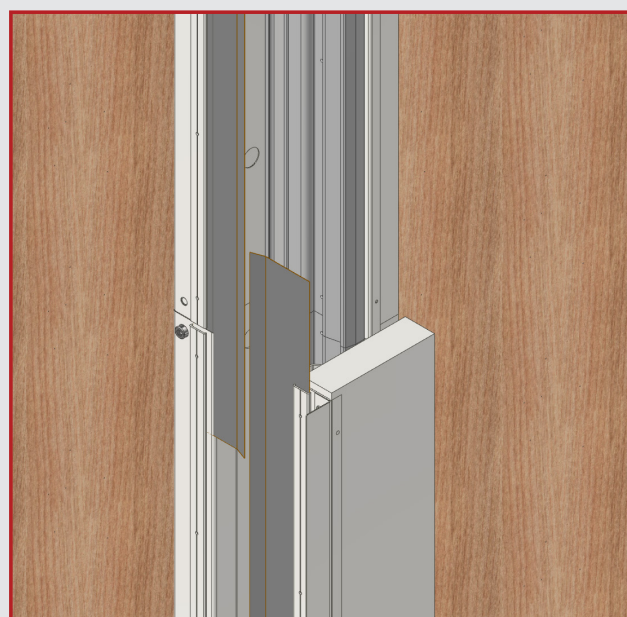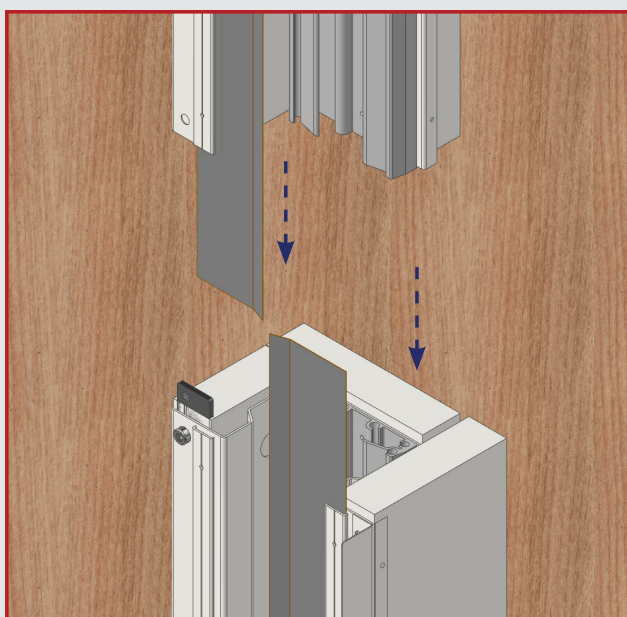## 12 / Disassemble the reinforcement brackets and remove them on both sides

13 / Remove the outer part of the top frame legs (including the insulation bats)

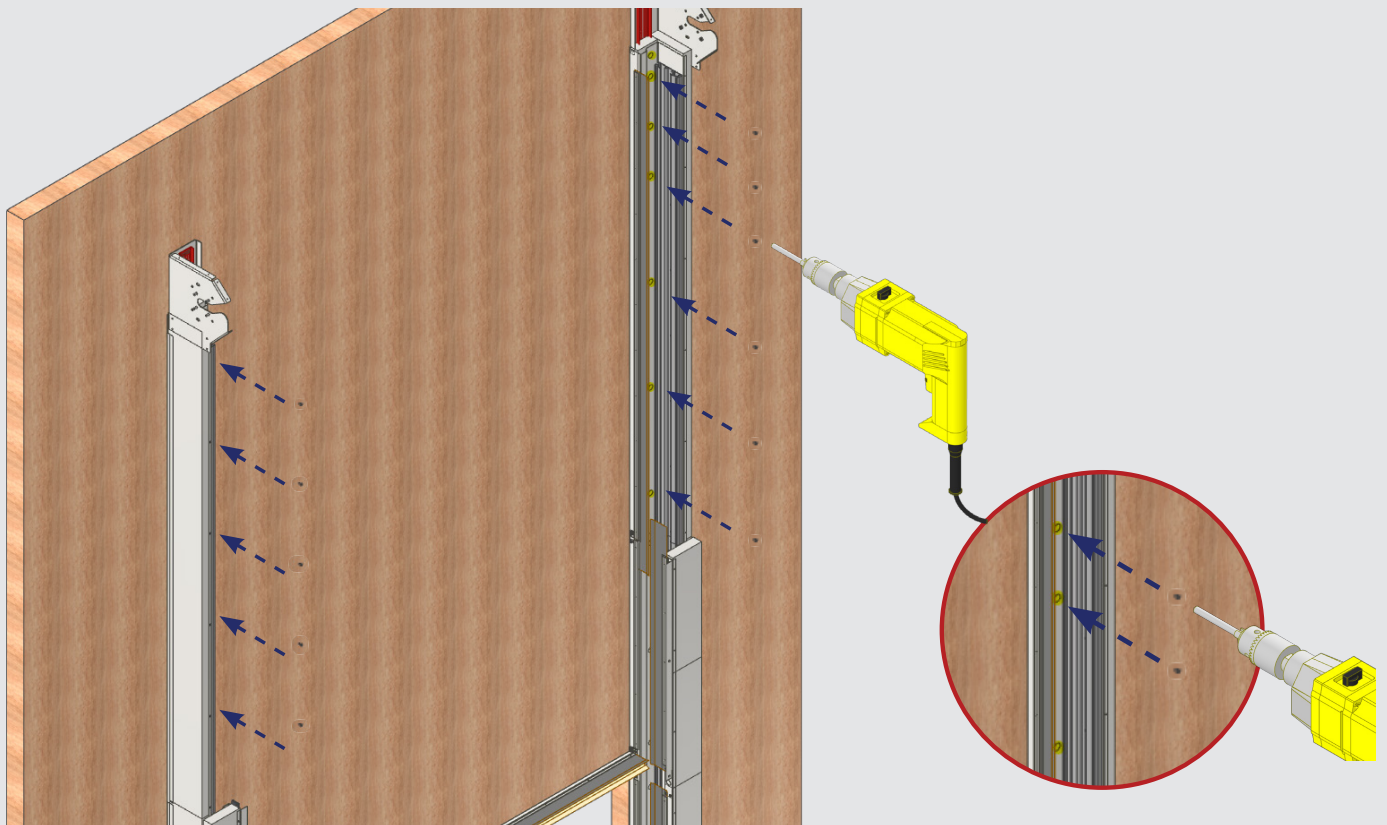## 14 / Place the top frame legs on the middle frame legs
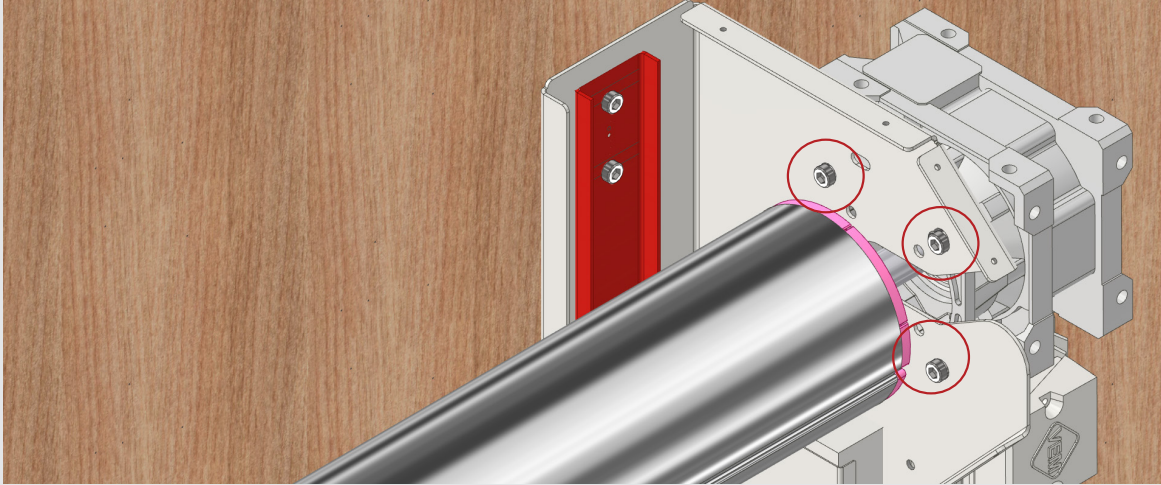
15 / Attach the top frame legs with screws

16 / Mount the center tube
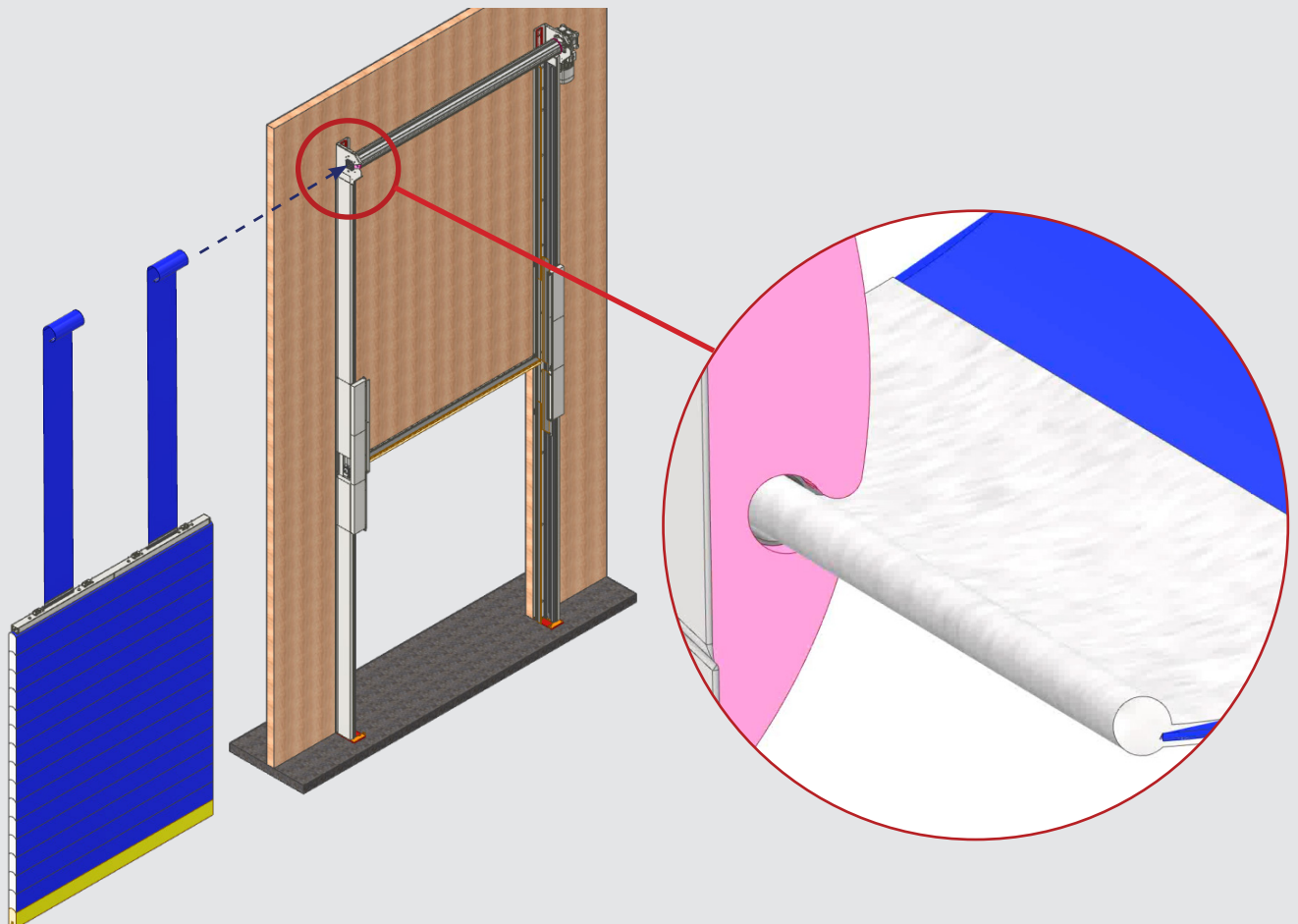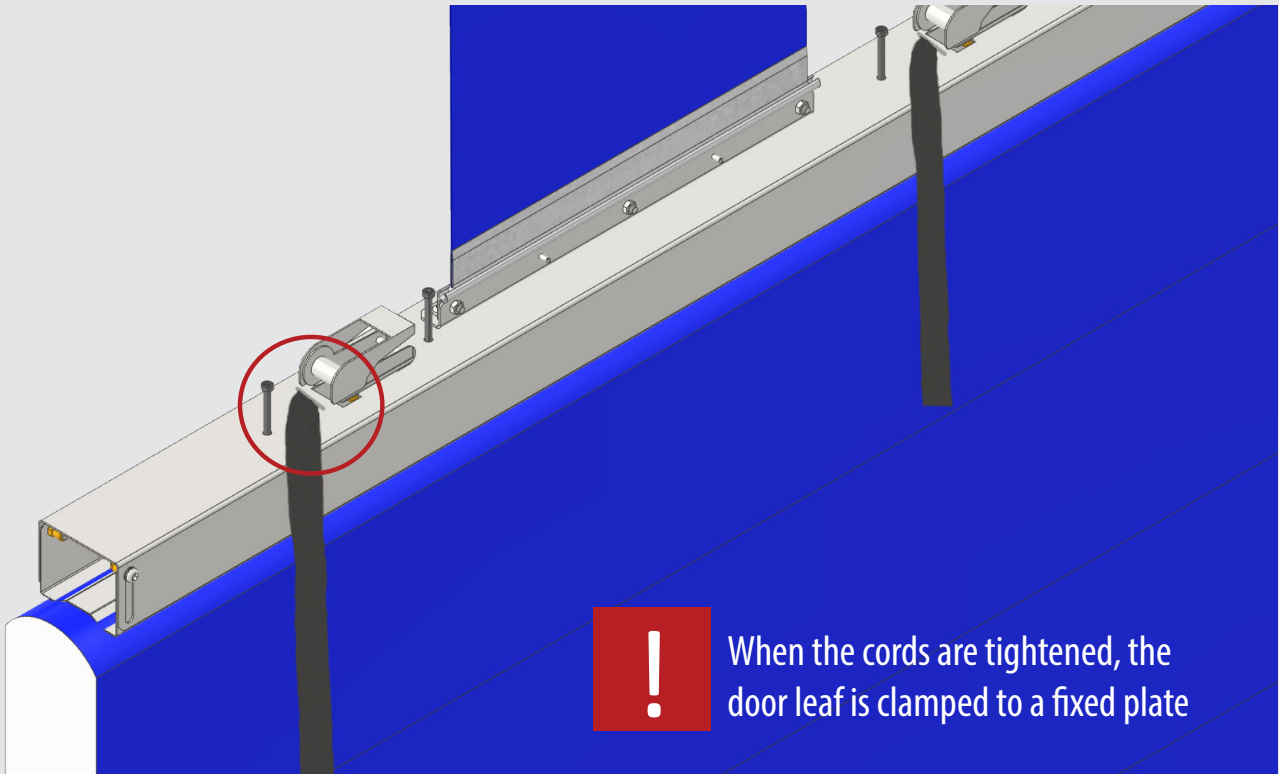
17 / Attach the center tube with screws

18 / Mount the door leaf by sliding it on to the tube from the side

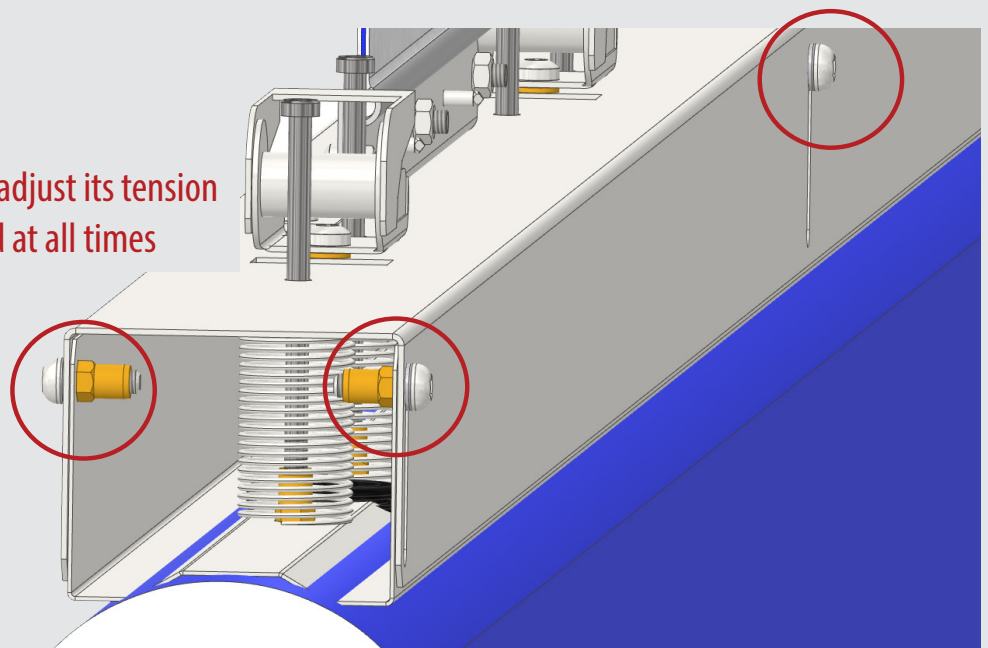## 19 / Tighten the cords that go from the bottom of the door leaf to the top

! When the cords are tightened, the door leaf is clamped to a fixed plate

20 / Loosen the bolts holding the vertical tensioner together.

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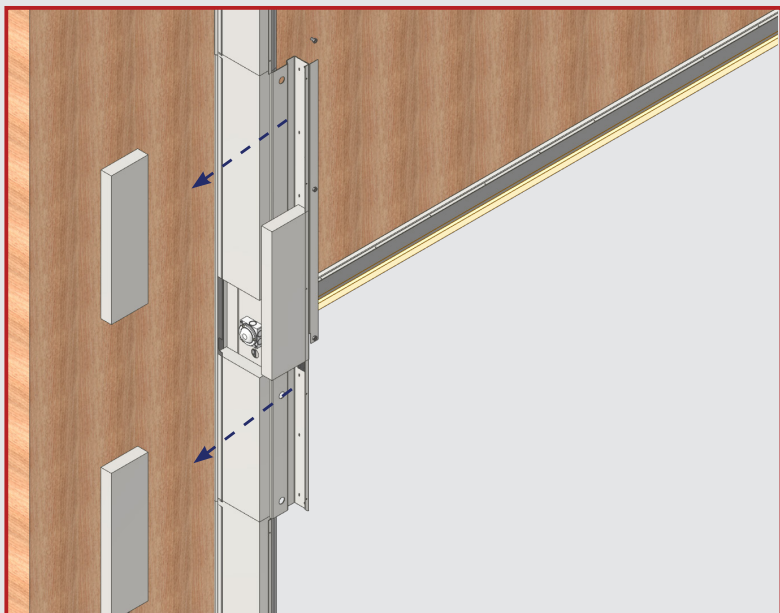
This ensures that the spring can adjust its tension and keep the door leaf tightened at all times
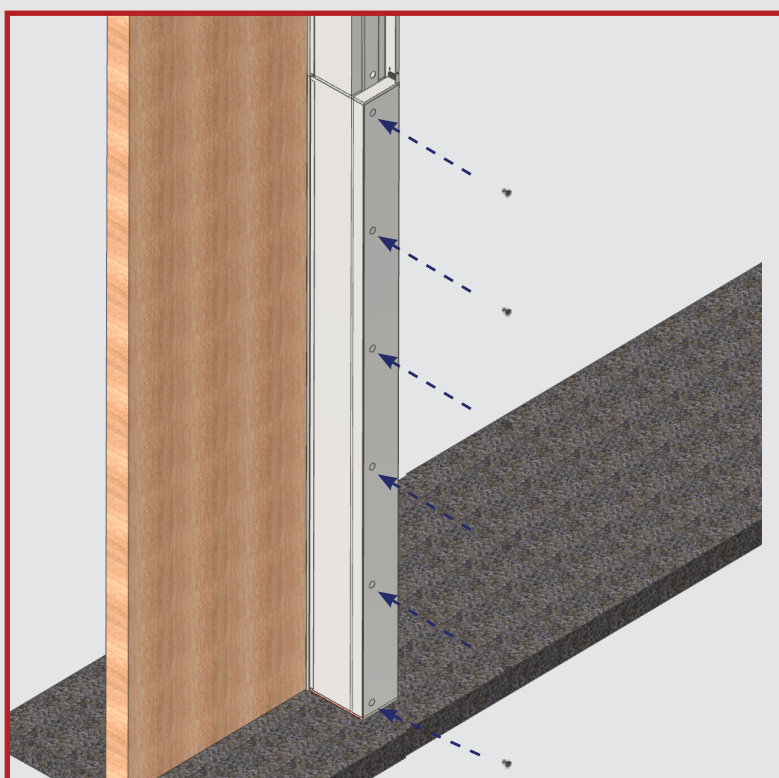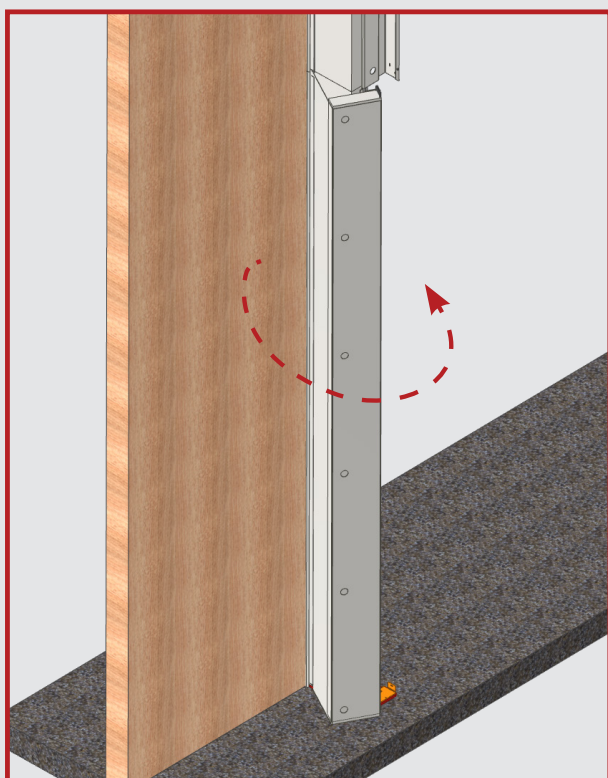
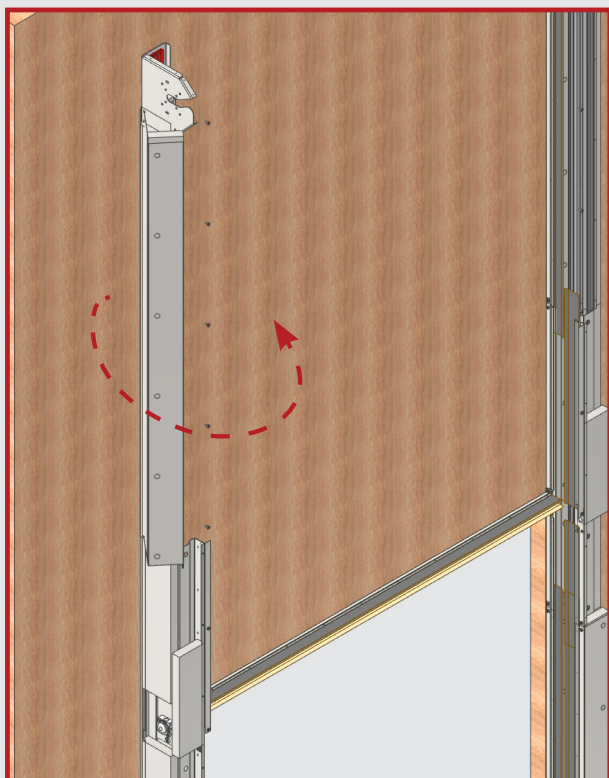## 21 / Remove temporarily the outer top and bottom insulation on the middle frame

22 / Re-attach the shield from the lower frame leg – including insulation. Attach with screws
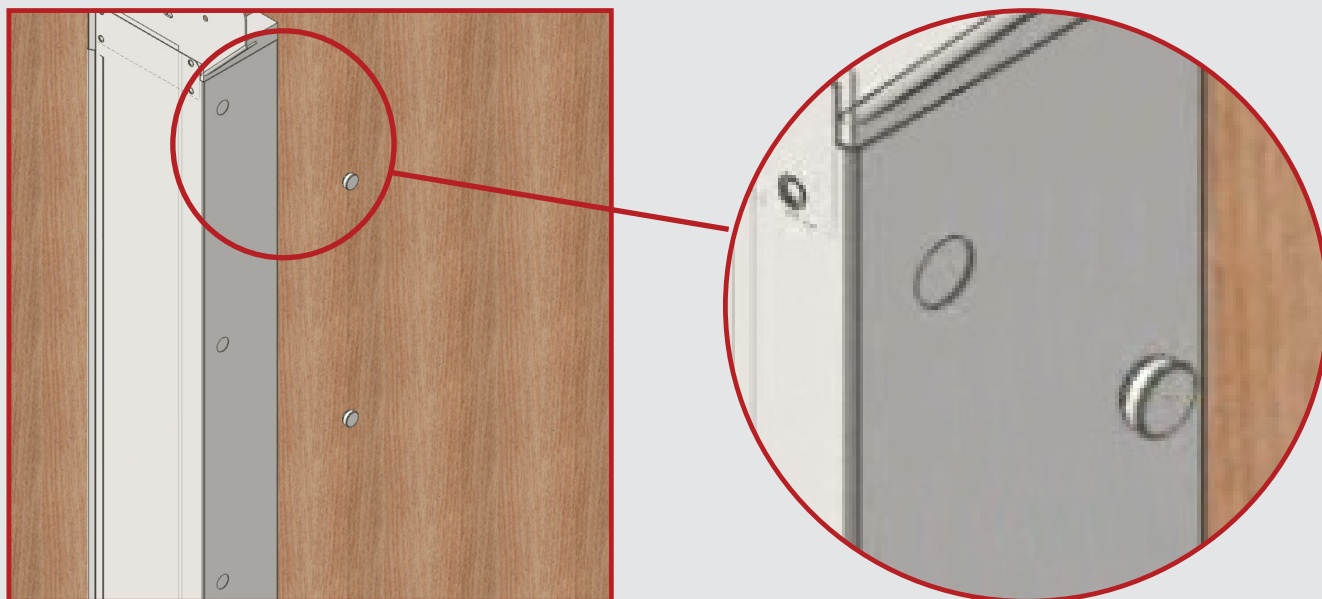
23 / Same procedure with the schield from the top frame leg.

24 / Close the hole with plugs.
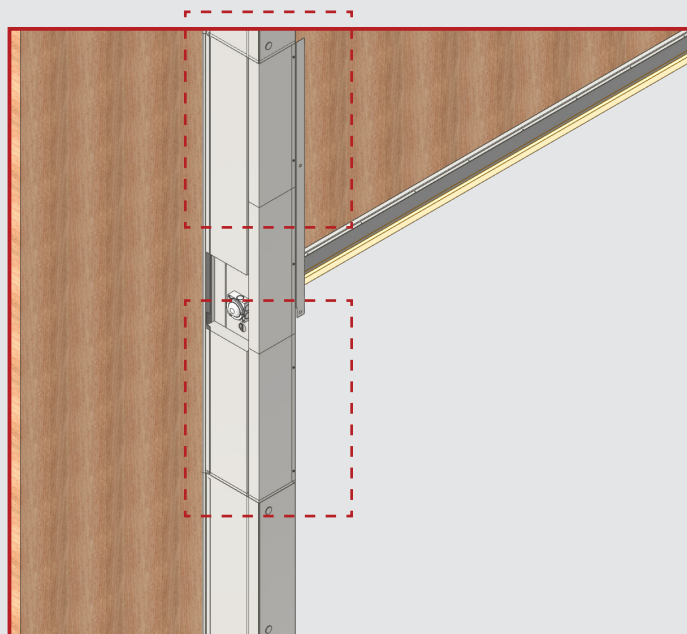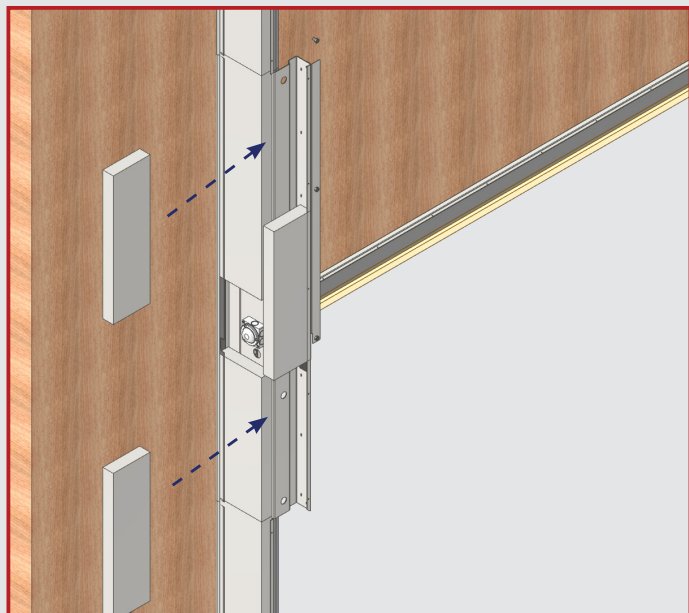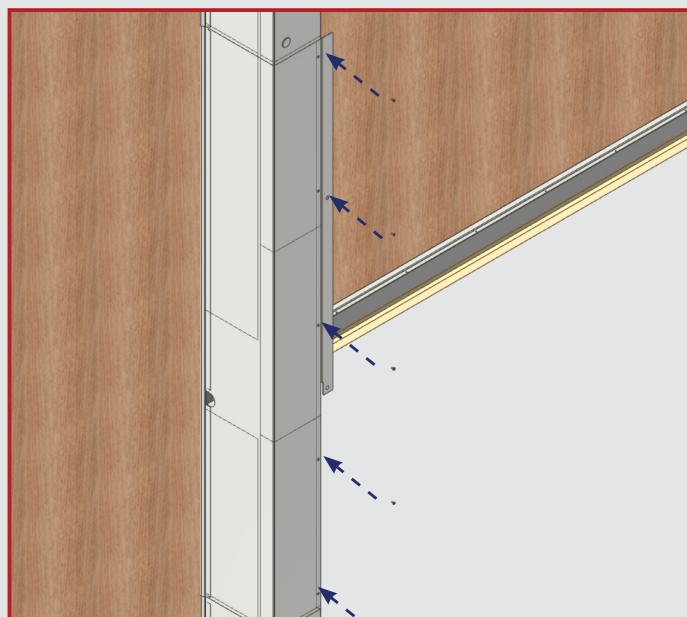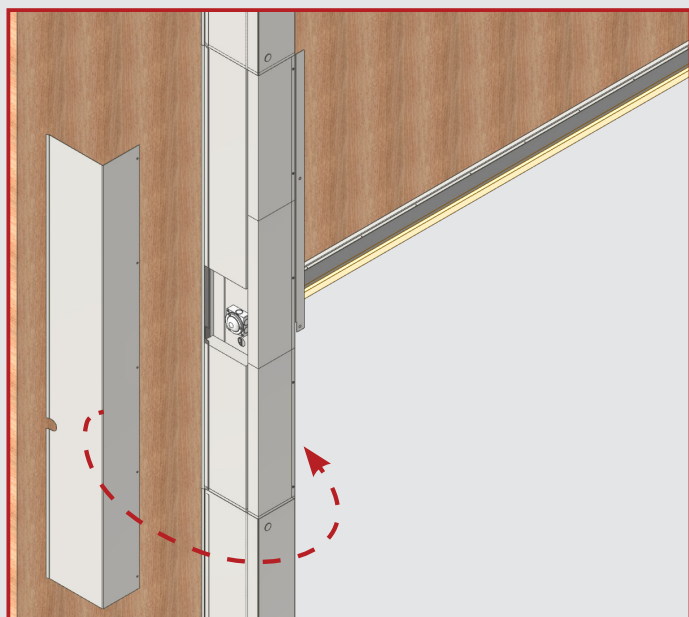
25 / Re-install the removed top and bottom insulation bats from the middle frame legs.

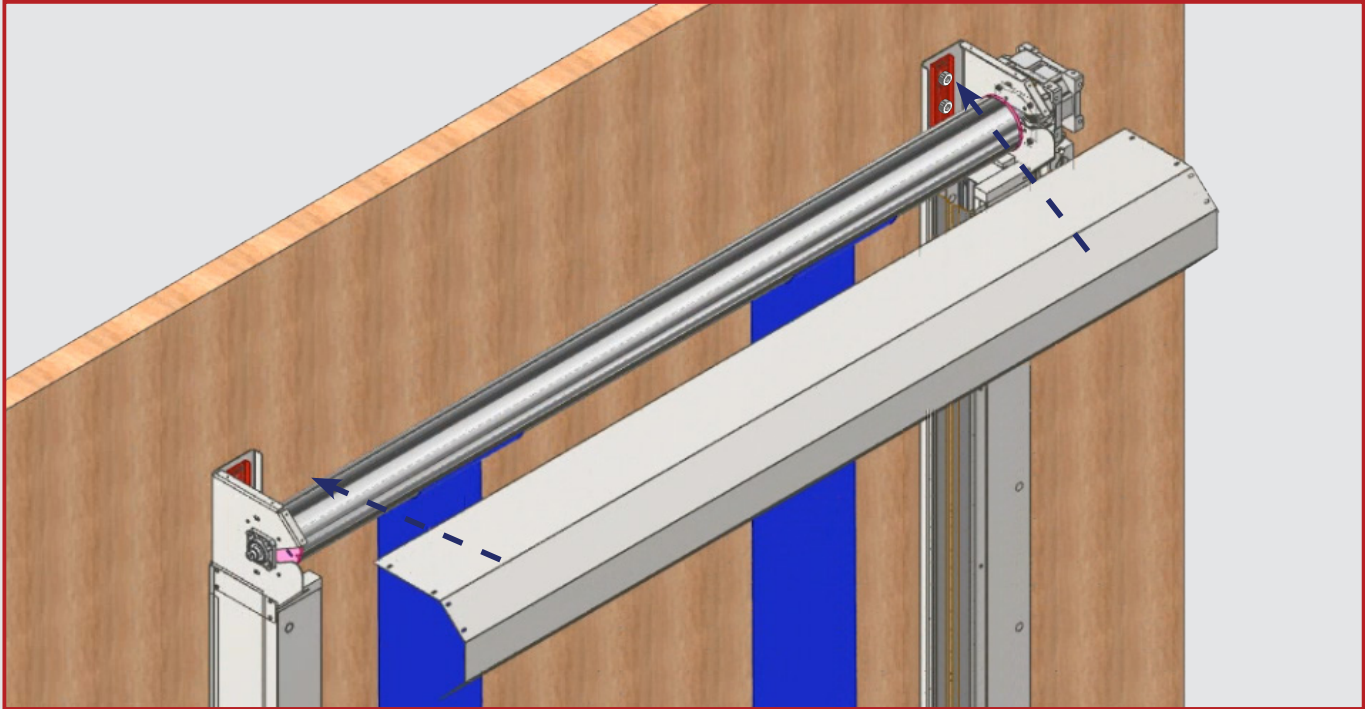**26 /** Replace the removed outer shield from the middle frame leg and attach with screws.
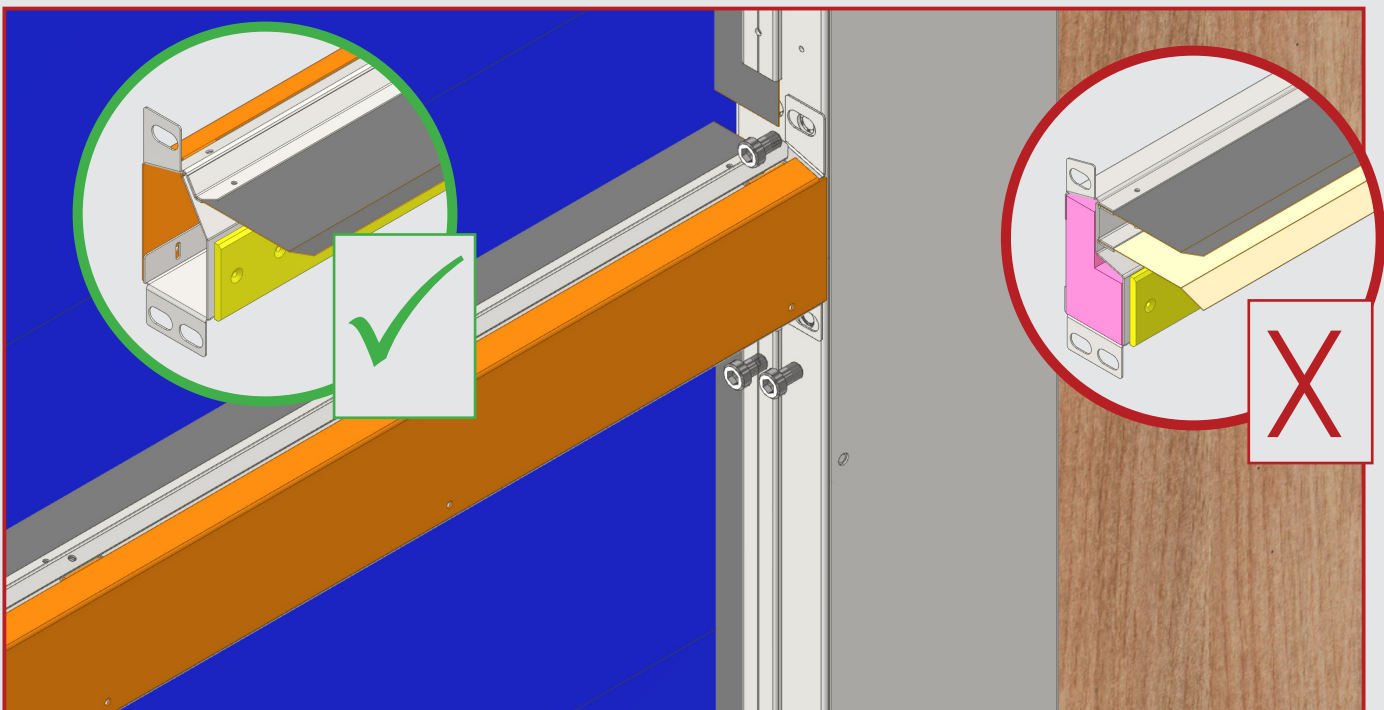
27 / Attach the top shiels with screws.

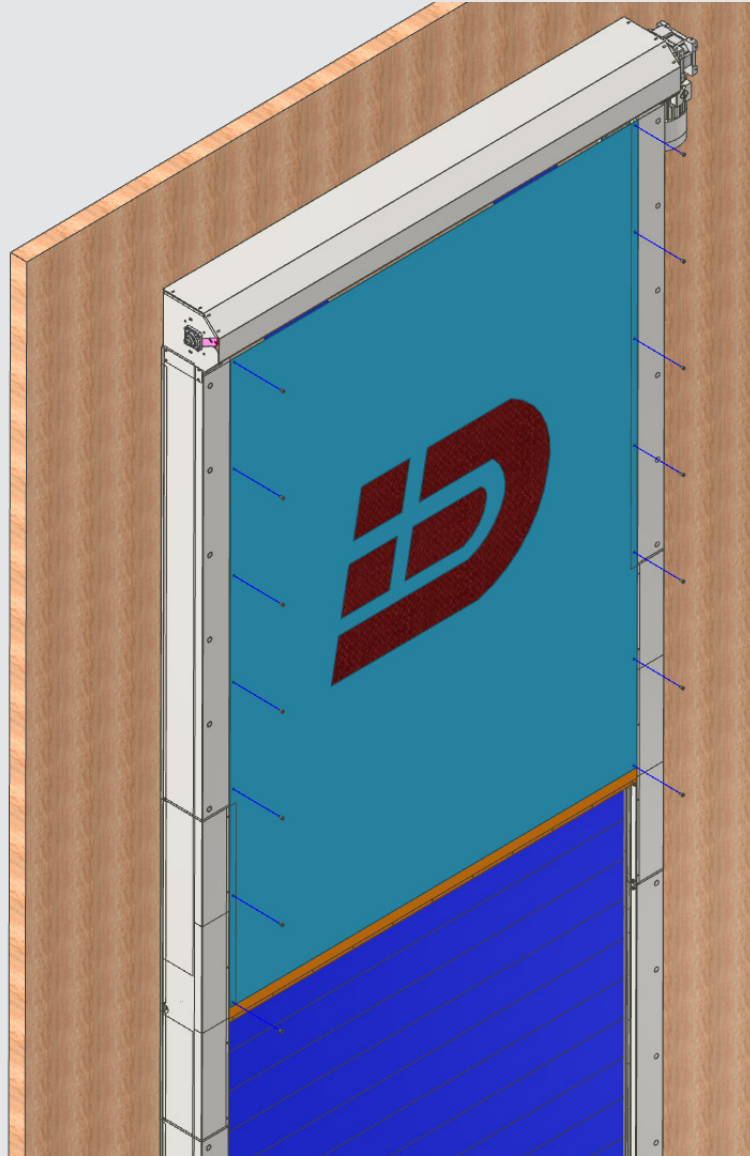## 28 / Mount the outer frame top and attach with screws.

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29 / Attach with screws the cover cloth.

Scan the QR-code to see a video.