

Operating and Maintenance Guide

MANUEL AND AUTOMATIC PC-SWING DOORS ML0051D - ML0052D AL0051D - AL0052D

Maintenance:

By choice of materials these doors have been designed so as to require a minimum of maintenance. Your attention is, however, drawn to the fact that certain fittings may require maintenance. Such as:

Adjustment:

- 1. Door leaves can be put out of centering so they are not in rest position.
- 2. For 1-leaf doors the door leaves should be adjusted så that they are perpendicular to the frame on the opposite hinge side in rest position.
- 3. For 2-leaf doors the door leaves should be adjusted so they are on the same level. The hinges are adjusted by loosen the screws on the base of the 2 angles, which range of the polycarbonate, where the angles are on the pivot block, first loosen the 2 screws the side where the door is forces away from the middle. Then tighten the screws on the opposite side so the door leave are forced towards the center position.

Lubrication: The hinges are of aluminium and plastic, and do not need lubrication.

Automatic doors:

- 1. Motor bracket with motor, gear wheel, and fitting parts to be checked at regular intervals, and tightened if necessary.
- 2. Limit stop to be checked at regular intervals for wear and tear, and replaced if necessary.



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DAN-doors Installation/Service Department may be requisitioned. Phone: +4540909967

A service and maintenance agreement may be signed with DAN-doors

CLEANING:

Door leave can be washed in water with soap. **NOTE** cleaning solvent should **NEVER** be used.





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