



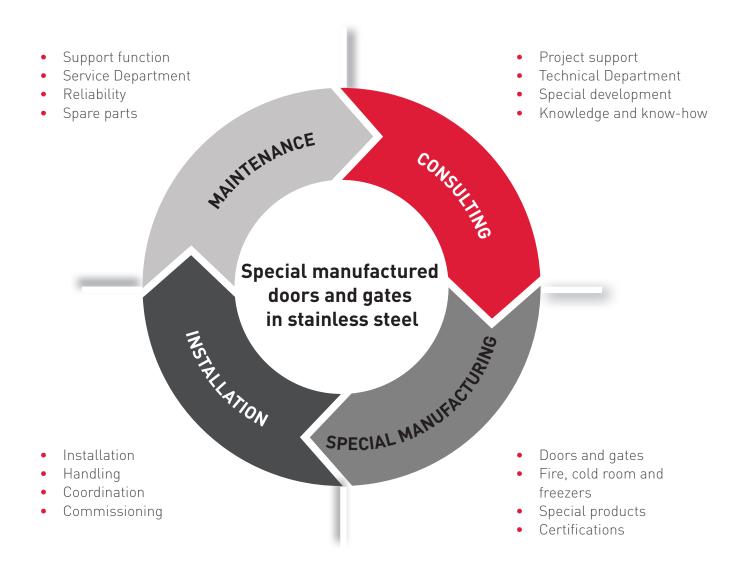
We produce customer-specific doors and gates in stainless steel according to all applicable standards and norms. Strong competences mean we develop and produce quality solutions within cold room, freezer and fire doors.

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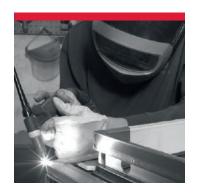
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Our services







Our Policies

In all regards, and at all times, DAN-doors strive to conduct business in a responsible and sustainable manner.

Health & safety

It is the knowledge and expertise of all DAN-doors employees that enable us to make intelligent, high quality door solutions. As such, the excellence of our employees is reflected in the product we develop, manufacture and deliver. We are committed to creating a safe manufacturing- and office environment, to ensure the mental and physical wellbeing of our highly valued employees.

Quality

DAN-doors produce doors to last a lifetime. Therefore, we exercise strict quality management and quality control for production in-house and to applied to our suppliers. Every unit is handmade by our skilled and dedicated employees, who continuously monitor and test the quality and endurance of the product for use as recommended.

Environment

We are conscious of the environmental responsibility arising from developing and manufacturing a heavy duty product. That's why we think in terms of a 'circular economy', with sustainability and responsibility as key elements of the DAN-doors business model.

For instance: we strive to limit our impact on the environment by exercising proper waste management, optimization of production methods and of our use of general resources such as electricity, raw materials and water.

DAN-doors products are sustainable and environmental friendly, since an estimated 90% of the raw materials used can be recycled and reused at the end of the 40 year lifespan of the product.

We will never stop improving in this area. We will continuously strive to improve our social and environmental performance in the years to come.



Materials







Stainless steel is our preferred material. We work in stainless AISI 304 and acid-resistant AISI 316 steels. We can also supply all our doors in a plastisol-coated steel plate, particularly suited and approved for the food industry. DAN-doors also supply polycarbonate and PVC doors to industry in addition to steel doors and sectional doors.



Certifications





DAN-doors supplies hinged fire and sliding doors, BS 60 approved and certified according to DS 1052.2 for both industry and cold room. DAN-doors also supply a totally new fire door range, approved according to the new European EN 16034-1 standard, and with the new $\rm EI_260K$ øl approval.

Our global business





High skill levels, commitment and an entrepreneurial spirit have characterised DAN-doors right from the start. Our human assets will take us into the future, ensuring our customers the best possible service and support.



A trustworthy partner

DAN-doors is an experienced exporter of custom-designed, intelligent door solutions. Throughout the years, we have developed a highly efficient and professional service network. This ensures fast and reliable support for both domestic and foreign customers right through the project, from initiation to after sales service and maintenance.





Doors for freezer rooms

DAN-doors freezer room doors and gates are designed to withstand constant rough treatment. That is why we do not provide standard solutions, but adapt form and function to meet market expectations for minimised cold loss and reduction of energy costs.

Doors for cold rooms

DAN-doors supplies well-proven cold room doors and gates designed to meet strict and specific requirements for effective insulated doors. Our products are specially designed for the food and beverage industry, with surfaces able to meet the strict hygiene standards applied.





El₂60. They combine quality and high standards of craftsman-

ship with timeless, elegant design.

Sliding Doors - Cold Rooms, 60 mm



TECHNICAL SPECIFICATION:

INSULATION

PIR/PUR foam.

DOOR LEAF

Plastisol-coated galvanized steel or stainless steel.

FRAME

1.5 mm stainless steel or 2 mm anodized aluminium. All frames are insulated.

SLIDING RAIL

Salt water resistant, anodized aluminium with POM rollers. Brackets, stud bolts, washers and nuts in stainless steel.

HANDLES

Stainless steel.

GASKETS

Approved food safe rubber, mounted in anodized, closed aluminium profiles.

AUTOMATIC CONTROL SYSTEM

Available with toothed belt automatic control unit.

EMERGENCY HATCH

Available in W 600 x H 1000 mm and door in W 800 x H 1800 mm.

KICK PLATES

Stainless polished steel in standard height 300 or 800 mm x door width.

ocks

Cylinder lock or padlock fitting with emergency opening device in black PEHD and stainless steel.

WINDOWS

Standard sizes – 150 x 300 mm, 400 x 600 mm or 500 x 600 mm.







Sliding Doors

- Cold Rooms, 100 mm



TECHNICAL SPECIFICATION:

INSULATION

PIR/PUR foam.

DOOR LEAF

Plastisol-coated galvanized steel or stainless steel.

FRAME

1.5 mm stainless steel or 2 mm anodized aluminium. Insulated.

SLIDING RAIL

Salt water resistant, anodized aluminium with POM rollers. Brackets, stud bolts, washers and nuts in stainless steel.

HANDLES

Stainless steel.

GASKETS

Approved food safe rubber, mounted in anodized, closed aluminium profiles.

AUTOMATIC CONTROL SYSTEM

Available with toothed belt automatic control unit.

EMERGENCY HATCH

Available in W 600 x H 1000 mm and door in W 800 x H 1800 mm.

KICK PLATES

Stainless polished steel in standard height 300 or 800 mm x door width.

Incks

Cylinder lock or padlock fitting with emergency opening device in black PEHD and stainless steel.

WINDOWS

Standard sizes – 150 x 300 mm, 400 x 600 mm or 500 x 600 mm.







Sliding Doors

- Freezer Rooms, 100 mm



TECHNICAL SPECIFICATION:

INSULATION

PIR/PUR foam.

DOOR LEAF

Plastisol-coated galvanized steel or stainless steel.

FRAMI

1.5 mm stainless steel or 2 mm anodized aluminium available with heating cables in the frame and threshold. Insulated.

SLIDING RAIL

Salt water resistant, anodized aluminium with POM rollers. Brackets, stud bolts, washers and nuts in stainless steel.

HANDLES

Stainless steel.

HEATING

The door leaf, frame and threshold are provided with an effective heating system.

BLAST FREEZE

Available for blast freeze applications.

AUTOMATIC CONTROL SYSTEM

Available with tooth belt automatic.

EMERGENCY HATCH/DOOR

Hatch available in W 600 x H 1000 mm and door in W 800 x H 1800 mm.

KICK PLATES

Stainless polished steel in standard height 300 or 800 mm x door width.

Incks

Cylinder locks or padlock fittings with emergency opening device in black PEHD and stainless steel. Heating units in locks.







Sliding Doors

- Freezer Rooms, 150 mm



TECHNICAL SPECIFICATION:

INSULATION

PIR/PUR foam.

DOOR LEAF

Plastisol-coated galvanized steel or stainless steel.

FRAME

1.5 mm stainless steel or 2 mm anodized aluminium available with heating cables in the frame and threshold. Insulated.

SLIDING RAIL

Salt water resistant, anodized aluminium with POM rollers. Brackets, stud bolts, washers and nuts in stainless steel.

HANDLES

Stainless steel.

HEATING

The door leaf, frame and threshold are provided with an effective heating system.

BLAST FREEZE

Available for blast freeze applications.

AUTOMATIC CONTROL SYSTEM

Available with tooth belt automatic.

EMERGENCY HATCH/DOOR

Hatch available in W 600 x H 1000 mm and door in W 800 x H 1800 mm.

KICK PLATES

Stainless polished steel in standard height 300 or 800 mm x door width.

Incks

Cylinder locks or padlock fittings with emergency opening device in black PEHD and stainless steel. Heating units in locks.







Hinged Doors - Cold Rooms, 60 mm



TECHNICAL SPECIFICATIONS:

INSULATION

PIR/PUR foam.

DOOR LEAF

Plastisol-coated or stainless steel.

FRAME

1.5 mm polished stainless steel or 2.0 mm anodized aluminium with installation holes and matching plastic caps. Insulated.

GASKETS

Made of food safe TPE rubber or silicone.

HINGES

Stainless steel.

HANDLES

Fermod handles.

2-LEAF DOORS

Supplied with espagnolette device.

OPTIONAL EQUIPMENT

Door closer. Windows. Drip cap is recommended for outside doors.

WINDOWS

Standard size 150×300 , 400×600 or 500×600 mm. Double-glazed, frame in aluminium or stainless steel.







Hinged DoorsCold Rooms, 100 mm



TECHNICAL SPECIFICATIONS:

INSULATION

PIR/PUR foam.

DOOR LEAF

Plastisol-coated or stainless steel.

EDAME

1.5 mm polished stainless steel or 2.0 mm anodized aluminium with installation holes and matching plastic caps. Insulated.

GASKETS

Made of food safe TPE rubber or silicone.

HINGES

Stainless steel.

HANDLES

Fermod handles.

2-LEAF DOORS

Supplied with espagnolette device.

OPTIONAL EQUIPMENT

Door closer. Windows. Drip cap is recommended for outside doors.

WINDOWS

Standard size 150×300 , 400×600 or 500×600 mm. Double-glazed, frame in aluminium or stainless steel.







Hinged Doors

- Freezer Rooms, 100 mm



TECHNICAL SPECIFICATIONS:

INSULATION

PIR/PUR foam.

DOOR LEAF

Plastisol-coated or stainless steel.

EDAME

1.5 mm polished stainless steel or 2.0 mm anodized aluminium with installation holes and matching plastic caps. Available with heating cables in the frame and threshold. Insulated.

GASKETS

Made of food safe TPE rubber or silicone. With 3 heating cables.

HINGES

Stainless steel.

HANDLES

Fermod handles.

2-LEAF DOORS

Supplied with espagnolette device.

OPTIONAL EQUIPMENT

Door closer. Drip cap is recommended for outside doors.







Hinged Doors

- Freezer Rooms, 150 mm



TECHNICAL SPECIFICATIONS:

INSULATION

PIR/PUR foam.

DOOR LEAF

Plastisol-coated or stainless steel.

EDAME

1.5 mm polished stainless steel or 2.0 mm anodized aluminium with installation holes and matching plastic caps. Available with heating cables in the frame and threshold. Insulated.

GASKETS

Made of food safe TPE rubber or silicone. With 3 heating cables.

HINGES

Stainless steel.

HANDLES

Fermod handles.

2-LEAF DOORS

Supplied with espagnolette device.

OPTIONAL EQUIPMENT

Door closer. Drip cap is recommended for outside doors.







Hinged Doors - Industry, 62 mm



TECHNICAL SPECIFICATIONS:

MEASUREMENTS

Max. W 1200 x H 2200 mm.

INSULATION

Inorganic material.

DOOR LEAF

Plastisol-covered, galvanized or stainless steel in a ground, circle polished or patterned finish.

DOOR FRAME

1.5 mm stainless steel. Insulated.

HINGES

Stainless steel with bronze bushings.

HANDLES

Handles incl. escutcheons or rosettes in stainless steel with bronze bearings.

DOOR CLOSER

Designed to match each door.

FIRE SEALING STRIP

Available with expanding fire sealing strip.

2-LEAF DOORS

Supplied with espagnolette device.

OPTIONAL EQUIPMENT

Doorstep in stainless steel, drip cap for external doors, cylinder lock and kick plates with a height of 300 or 800 mm respectively.







Hinged Doors

- Industry, fire, El₂60, 62 mm



TECHNICAL SPECIFICATIONS:

MEASUREMENTS

Max. W 1200 x H 2200 mm.

INSULATION

Inorganic material.

DOOR LEAF

Plastisol-covered, galvanized or stainless steel in a ground, circle polished or patterned finish.

DOOR FRAME

1.0 mm stainless steel. Insulated.

SEALING STRIPS

Available with sealing strips.

HINGES

Stainless steel or painted with bronze bushings.

HANDLES

Handles incl. escutcheons or rosettes in stainless steel with bronze bearings. Lock case with corrosion-resistant column supplied prepared for cylinder. Escutcheons or rosettes for lock cylinder.

DOOR CLOSER

Designed to match each door.

FIRE SEALING STRIP

Expanding fire sealing strip.

FIRE GLASS

Supplied with fire glass measuring W $400 \times H 800 \text{ mm}$.

2-LEAF DOORS

Supplied with espagnolette device.

OPTIONAL EQUIPMENT

Doorstep in stainless steel, drip cap for external doors, cylinder lock and kick plates with a height of 300 or 800 mm.



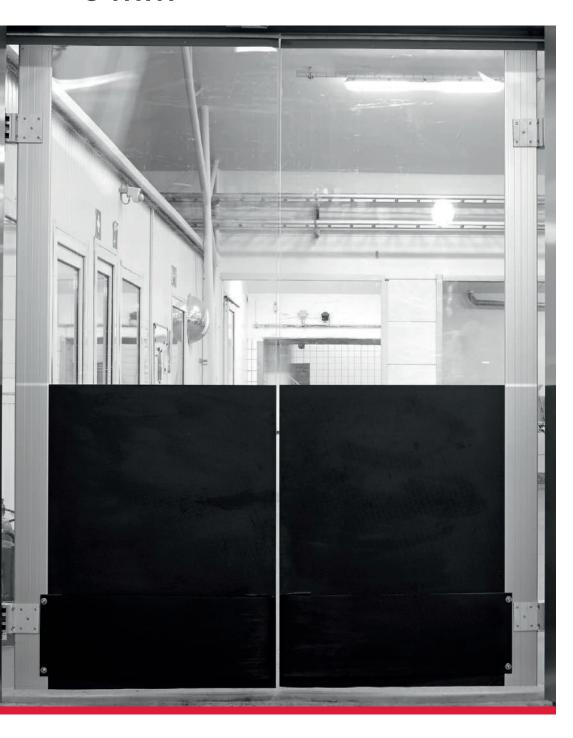








PC Doors - 5 mm



TECHNICAL SPECIFICATIONS:

DOOR LEAF

Transparent impact-resistant polycarbonate.

REINFORCEMENT

3.0 mm salt water-resistant anodized aluminium profile.

FRAME

1 mm stainless steel or PVC-coated steel.

HINGES

Salt water-resistant anodized aluminium and stainless steel. Available with a 90°C hold-open function.

SPECIAL HINGES

Available with 180°C hinge and closure function for opening around corners.

BUMPERS

Made of black polyethylene – height 300 mm.

WEAR PROTECTION

1.5 mm. ABS in black, blue, white or grey. Standard height 1200 mm.

AUTOMATIC CONTROL SYSTEM

Available with a control unit allowing doors to open both ways.

2-LEAF DOORS

 $\label{thm:condition} \mbox{Supplied with espagnolette device}.$





Insulated Swing Doors - 40 mm



TECHNICAL SPECIFICATIONS:

INSULATION

PIR/PUR foam.

DOOR LEAF

PVC-coated, galvanized or stainless steel.

FRAME

1 mm stainless steel or PVC-coated steel.

HINGES

Salt water-resistant anodized aluminium and stainless steel. Available with a 90° hold-open function.

BUMPERS

Made of black polyethylene – height 300 mm.

AUTOMATIC CONTROL SYSTEM

Available with control unit allowing doors to open both ways.

2-LEAF DOORS

Supplied with espagnolette device.

ADDITIONAL EQUIPMENT

Locking box prepared for cylinder lock stainless steel bow handle; kick plates, double glazed windows with frame in aluminium or stainless steel.







High Speed Roller Doors - Industry



TECHNICAL SPECIFICATIONS:

DIMENSIONS

Max. W 2000 mm x H 2500 mm.

DOOR LEAF

1 mm sheet. Available in blue, grey, orange, red or yellow. Optional vision panel.

SPEED

Opening speed of 1.6 m/sec. Closing speed of 0.3 m/sec.

FRAME LEGS

Galvanized or stainless steel profiles W 142 mm x D 110 mm.

AUTOMATIC CONTROL SYSTEM

Supplied with a programmable automation unit.

SAFETY

Photocells are built into both side frame legs at a height of 250 mm. The motor has a built-in emergency handle activated in case of power cut. Also available with UPS battery back-up.

CONTROL EQUIPMENT

2 push-button panels with emergency stop (standard). Forklift, radio and radar control units are optional extras.





High Speed Roller Doors - Cold Rooms, 2 mm



TECHNICAL SPECIFICATIONS:

DIMENSIONS

Max. 4000 x 4000 mm.

DOOR LEAF

2.1 mm reinforced blue canvas.

CDEEL

Opening speed of 1.6 m/sec. Closing speed of 0.3 m/sec.

FRAME LEGS

1.5 mm stainless steel profiles, W 130 mm x D 110 mm. Available in galvanized steel.

AUTOMATIC CONTROL SYSTEM

Supplied with a programmable DANspeed automation unit. The door is delivered with all wiring ready for connection to $1 \times 230V \cdot 50/60 \cdot Hz$. Doors of more than $10 \cdot m^2 \cdot must$ be connected to $3 \times 400V \cdot 50/60 \cdot Hz$.

SAFETY

Safety edge on the bottom bar. Photocells built into the frame legs at a height of 250 mm.

The motor has a built-in emergency handle activated in case of power cut to allow manual roll-up.

Available with UPS battery back-up. The bar is fitted with an anti-collision device.

CONTROL EQUIPMENT

2 push-button panels with emergency stop. Forklift, radio and radar control units are optional extras.





High Speed Roller DoorsCold Rooms, insulated, 7 mm



TECHNICAL SPECIFICATIONS:

DIMENSIONS

Max. 3500 x 3500 mm.

DOOR LEAF

7 mm; composed of 2 x 1 mm reinforced canvas, Blue RAL 5007, compounded with 5 mm thermo cloth with stainless steel bar.

SPEED

Opening speed of 1.6 m/sec. Closing speed of 0.3 m/sec.

FRAME LEGS

2.5 mm stainless steel profiles, W x D 130 mm x 110 mm - 745 x 517 mm.

TOP SHIELDING

1 mm reinforced canvas Blue RAL 5007.

AUTOMATIC CONTROL SYSTEM

Supplied with professional door control system with option for positioning and speed control through frequency transformer.

SAFETY

Automatic door stop, photocell in both frame legs at a height of 250 mm.

OPERATING EQUIPMENT

Open/close/stop function standard in control system. $2 \, x$ push button panels. Forklift, radio and radar control units are optional extras.

ADDITIONAL OPTIONS

24 V thermal cables in bar and option for behind canvas – panel box with 220V thermal cable.





High Speed Roller Doors - Freezer Rooms, 2 mm



TECHNICAL SPECIFICATIONS:

DIMENSIONS

Max. 4000 x 4000 mm.

DOOR LEAF

2.1 mm reinforced blue canva.

CDEEL

Opening speed of 1.6 m/sec. Closing speed of 0.3 m/sec.

FRAME LEGS

1.5 mm stainless steel profiles, W 130 mm x D 110 mm. Can be supplied in galvanized steel.

HEATING

Heating units in the frame legs, top cover and bottom bar.
Connected to an adjustable sensor.

AUTOMATIC CONTROL SYSTEM

Supplied with a programmable DANspeed automation unit.

SAFETY

Safety edge on the bottom bar. Photocells built into the frame legs at a height of 250 mm. Built-in emergency handle which can

Built-in emergency handle which can be activated in case of power cut. Available with UPS battery back-up. The bar is fitted with an anti-collision device.

CONTROL EQUIPMENT

2 push-button panels with emergency stop. Forklift, radio and radar control units are optional extras.





High Speed Roller Doors

- Freezer Rooms, insulated, 7 mm



TECHNICAL SPECIFICATIONS:

DIMENSIONS

Max. 4000 x 4000 mm.

DOOR LEAF

7 mm; composed of 2 x 1 mm reinforced canvas, Blue RAL 5007, compounded with 5 mm thermo cloth with stainless steel bar.

LOSS OF COLDNESS

Approx. 4 – 5 times better insulating property than our standard roller door.

SPEED

Opening speed of 1.6 m/sec. Closing speed of 0.3 m/sec.

FRAME LEGS

2.5 mm stainless steel profiles, W x D 130 mm x 110 mm – 745 x 517 mm.

TOP SHIELDING

1 mm reinforced canvas Blue RAL 5007.

HEATING

Heating units in the frame legs.

AUTOMATIC CONTROL SYSTEM

Supplied with professional door control system with option for positioning and speed control through frequency transformer.

SAFETY

Automatic door stop. Photocell in both frame legs at a height of 250 mm.
Built-in emergency handle which can be activated in case of power failure.

OPERATING EQUIPMENT

Open/close/stop function standard in control system. 2 x push button panels. Forklift, radio and radar control units are optional extras.

ADDITIONAL OPTIONS

24 V thermal cables in bar and option for behind canvas – panel box with 220V thermal cable





High Speed Roller Doors

- Freezer Rooms, insulated, 80 mm



TECHNICAL SPECIFICATIONS:

DIMENSIONS

Max. 4000 x 4000 mm.

DOOR LEAF

Composed of 80 mm reinforced canvas, Blue RAL 5007. U-values of 0.5 W/m² x k.

LOSS OF COLDNESS

approx. 4 – 5 times better insulating property than our standard roller door.

SPEED

Opening speed of 1.6 m/sec. Closing speed of 0.3 m/sec.

FRAME LEGS

2.5 mm stainless steel profiles, W x D 210 mm x 300 mm – 745 x 517 mm.

TOP SHIELDING

1 mm reinforced canvas Blue RAL 5007.

HEATING

Delivered with heating units in the frame legs. The heating cartridge power can be adjusted as needed.

AUTOMATIC CONTROL SYSTEM

Supplied with professional door control system with option for positioning and speed control through frequency transformer.

SAFETY

Automatic door stop. Light curtain in frame legs up to 2000 mm.
Built-in emergency handle which can be activated in case of power failure.

OPERATING EQUIPMENT

Open/close/stop function standard in control system. 2 x push button panels. Forklift, radio and radar control units are optional extras.

ADDITIONAL OPTIONS

24 V thermal cables in bar and optional behind canvas – panel box with 220V thermal cable





Steel Shutter, E60 - 60 minutes



TECHNICAL SPECIFICATIONS:

DIMENSIONS

Max. W 6 m x H 6 m.

CURTAIN

Interlocking galvanized steel laths, 75 mm deep with solid curved profile restrained laterally by end locks riveted to both ends of alternate laths. BS EN 12453 Galvanized steel rollformed base bar with Fortress Anti-catch system TM designed to avoid any lifting hazard. Available in selected RAL colours.

FRAME LEGS

Galvanized or stainless steel profiles W 120 mm x D 40 mm.

CONTROL SYSTEM

Group circuit, with time delay, power control PCB and delayed lowering. Audio warning.

OPTIONAL EXTRAS

Photocell. Essential supply battery backup – 18-day standby system.





Steel Shutter, E120 - 120 minutes



TECHNICAL SPECIFICATIONS:

DIMENSIONS

Max. W 6 m x H 6 m.

CURTAIN

Interlocking galvanized steel laths, 75 mm deep with solid curved profile restrained laterally by end locks riveted to both ends of alternate laths. BS EN 12453 Galvanized steel rollformed base bar with Fortress Anti-catch systemTM designed to Avoid any lifting hazard. Available in selected RAL colours.

FRAME LEGS

Galvanized or stainless steel profiles W 120 mm x D 40 mm.

OPTIONAL EXTRAS:

Control system. Group circuit, with time delay, power control PCB and delayed lowering. Audio warning.





Fire curtain, E60 - 60 minutes



TECHNICAL SPECIFICATIONS:

DIMENSIONS

Max. W 25 m x H 10 m.

CURTAIN

A barrier of silver polyurethane material made up of two layers of wire-reinforced fibreglass laminated on the outsides with aluminium foil grey fabric.
RAL colours are available. Hemmed at the top and sides with stainless steel yarn. Can withstand fire for 60 minutes.

FRAME LEGS

Galvanized or stainless steel profiles W 100 mm x D 50 mm.

CONTROL SYSTEM

Group circuit, with time delay, power control card and delayed lowering.

OPTIONAL EXTRAS

Audio-visual equipment, heat and/or smoke detectors, building management system, emergency roll-up button, manual override switch, sticker for curtain.





Fire curtain, E120 - 120 minutes



TECHNICAL SPECIFICATIONS:

DIMENSIONS

Max. W 25 m x H 10 m.

CURTAIN

A barrier of silver polyurethane material made up of two layers of wire-reinforced fibreglass, laminated on the outsides with aluminium foil grey fabric. RAL colours are available. Hemmed at the top and sides with stainless steel yarn. Can withstand fire for 120 minutes.

FRAME LEGS

Galvanized or stainless steel profiles W 100 mm x D 50 mm.

CONTROL SYSTEM

Group circuit, with time delay, power control PCB and delayed lowering.

OPTIONAL EXTRAS

Audio-visual equipment, heat and/or smoke detectors, building management system, emergency roll-up button, manual override switch, sticker for curtain.





DAN-matic kit sets, 350 kg

- door elements for your door production



As an international established manufacturer of intelligent door solutions of high quality through more than three decades, DAN-doors has in-depth know-how of development, production, fitting and service in this area.

DAN-doors apply this expertise and experience to develop and manufacture high quality door elements. Doors from

DAN-doors have a lifespan of minimum 10-20 years, depending on the level of service. This is the best form of proof that our components are high quality, highly durable and highly resistant to moisture and cold temperatures.



Manufacturers of sandwich panels for building projects can use these elements to manufacture their own high quality door solutions. The only thing you have to provide is the panel for the door leaf! In addition to high quality components, DAN-doors also contributes to transferring know-how for local manufacturing of doors around the world. We have tried

and tested methods for production of door leaves and frames, backed by excellent solutions for e.g. heating in freezer doors.

DAN-matic

- Automatic kit sets



An element gaining importance all over the world is reliable electrical control units for automatic opening and closing of sliding doors and high speed roller doors. DAN-doors offer a wide range of well-tested high-tech control units based on modern requirements. For automatic operation of sliding doors, DAN-doors offers the modern and versatile Speed Commander Door control system.



The SCD control box is easy to operate and offers a range of parameters that can be adjusted to fit the operating mode of each individual cold store. The SCD control system operates the door leaf by means of a toothed belt, ensuring smooth opening and closing.

Values

We have defined 6 overall values that form the basis of DAN-doors' business. They express everything that DAN-doors stands for.

Customer-oriented
Quality
Trust and loyalty
Responsibility
Respect and awareness
Consideration and care



All DAN-doors personnel work according to these values. We are dependent on the full support of our employees, who apply the above rules in their day-to-day dealings with each other.





DAN-doors a-s

Industrivej 19 DK-8660 Skanderborg

Tel. +45 87 93 87 00 dd@dan-doors.dk www.dan-doors.com